ASSURED PERFORMANCE CONTRACT EXHIBIT I-COMPREHENSIVE ENERGY AUDIT



Comprehensive Energy Audit

City of Beacon Beacon, NY April 15, 2011 Wendel Project No. 4471-01



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_____ Section 1 Executive Summary



EXECUTIVE SUMMARY

The City of Beacon located in Dutchess County is approximately four square miles of a developing city boarding the east bank of the Hudson River, the 2000 Census, placed the County population at approximately 13,808 people.

The City would like to increase the energy efficiency of their facilities and coordinate this initiative with planned facility improvements. Like most cities, the availability of capital is scarce and they would like to maximize the amount of construction that can be done by cost effectively implementing energy efficiency improvements.

To accomplish this objective, the City of Beacon is implementing a performance contract. The following City owned facilities were identified as having the potential for energy savings through upgrades and improvements:

No.	Building	Square Feet	Construction Date
1	Memorial Building	10,124	1924
2	Municipal Building	20,000	1996
3	Mase Hook and Ladder Fire House	7,000	1911
4	Beacon Engine Fire House	10,000	1886
5	Lewis Tompkins Hose Fire House	10,000	1980
6	Wastewater Treatment Plant	14,500	1962-1972ref.
7	Water Treatment Plant	17,500	1980
8	Water Well Site 1 & 2	3,000	N/A
	Total	92,124	

Facilities with Potential ECM's



Energy conservation measures recommended for implementation include:

- FIM #2 Heating and HVAC System Upgrades
- FIM #3 HVAC Controls Upgrades
- FIM #4 Building Envelope Improvements
- FIM #6 Pump and Motor Upgrades WWTP and WTP
- FIM #7 Air Blower and Aerobic Digester Improvements
- FIM #8 Belt Press and Polymer System Upgrades WWTP
- FIM #9 Water Well Pump Upgrades WTP
- FIM #10 Electric Room Heat Recovery WTP
- FIM#12 Demand Response
- FIM#13 Well Site Inspection and Cleaning
- FIM#14 Generator Replacement WWTP
- FIM#15 Roof Replacement
- FIM#16 Furnace Replacement
- FIM#17 WWTP Valve Replacement WWTP

The following "Total Project Summary" table lists the implementation costs, energy savings and simple payback for each measure studied.



_____ Section 2 Facility Descriptions



FACILITY DESCRIPTION

The summary table below summarizes information about each of the City facilities included in the scope of this study.

The City has requested the following facilities to be included in this study:

No.	Building	Square Feet	Construction Date
1	Memorial Building	10,124	1924
2	Municipal Building	20,000	1996
3	Mase Hook and Ladder Fire House	7,000	1911
4	Beacon Engine Fire House	10,000	1886
5	Lewis Tompkins Hose Fire House	10,000	1980
6	Wastewater Treatment Plant	14,500	1962-1972ref.
7	Water Treatment Plant	17,500	1980
8	Water Well Site 1 & 2	3,000	N/A
	Total	92,124	

Memorial Building

The Memorial Building was constructed in 1924. The 10,124 sq. ft. structure is utilized for weekly Bingo games on Thursday, Friday and Sunday at 5:00 pm. and for the American Legion VFW Post 666 meetings and events. The building is also open during the day for setup and cleaning activities.



A single oil fired Weil McLain cast iron boiler provides steam to the perimeter radiation system which is controlled by a single thermostat located in the multipurpose room. Domestic hot water is provided by a gas fired 30 gallon Bradford White domestic hot water heater. Cooling is provided by three rooftop Carrier units that serve the multipurpose room and window units in specific areas



of the building.

Lighting at the Memorial Building consists of various size fluorescent fixtures with T12 lamps and incandescent lamps in storage areas.

Municipal Building

The structure consists of a 20,000 sq. ft. masonry concrete block brick façade with aluminum windows and mixture of steel and wooden doors. The building was constructed in 1996. It houses the town's administration office, police station with holding cells and the main court. The hours of operation are normal business hours, 8:00 am to 5:00 pm. The police station operates 24 hours.



Eight Caravan atmospheric hot water boilers serve the heating that provide domestic hot water via a heat exchanger. Hot water is pumped to hot water coils in the air handles and perimeter unit ventilators. The boilers are controlled by a boiler staging controller based on outside air temperature. The distribution system is a two pipe system that is shared with the cooling system. An outdoor Trane package unit provides cooling to the entire building via the perimeter units and cooling coils in the air handlers.

The lighting at the Municipal Building consists of energy efficient T8 fluorescent fixtures which are controlled by occupancy sensors. The Main Court room is lighted by 750 Watt incandescent lamps.



Mase Hook and Ladder Fire House

The Mase Hook and Ladder Fire House was constructed in 1911. The 7,000 sq. ft., three level brick façade structure has undergone some refurbishment since its construction in order to house a fire engine and keep up with new technology. Equipment operating hours vary depending on the level of occupancy during day or evening hours.



The oil fired Weil McLain hot water boiler supplies heating hot water to the perimeter radiation system throughout the building. A 50 gallon domestic hot water heater provides domestic hot water to the bathrooms and kitchenette. The bay area that houses the fire engine is heated by two hot water unit heaters. The cooling is provided by two split air conditioning units in the hallway and offices.

The lighting in the building predominately consists of fluorescent T12 fixtures with some incandescent lamps in storage areas. The bay area has a mixture of fluorescent and High Discharge Intensity (HID) low bay fixtures.

Beacon Engine Fire House

The building was constructed in 1886. The concrete block brick façade 10,000 sq. ft. had an addition constructed to house the new fire engine which consists of a single truck bay with a roll up door. Equipment operating hours vary depending on the level of occupancy during day or evening hours.



The building is heated by a single gas fire Weil McLain atmospheric hot water boiler which is located in the basement of the building. The hot water is pumped through a perimeter base board heating. Domestic hot water is supplied by a gas fired Mor-Flo 40 gallon domestic hot water heater. The bay area is heated by one Trane unit heater. The building is cooled by window air



conditioning units that are located in specific areas of the building. Supplemental cooling is provided by a split system International Comfort Product air handler with a refrigerant coil.

The lighting of the building primarily consists of 2x4 recessed T12 fluorescent lamp fixtures. There is a combination of U-lamps and straight fluorescent lamps.

Lewis Tompkins Hose Fire House

The 10,000 sq. ft building was constructed in 1980. This is the largest and newest firehouse in the City of Beacon. The structure consists of part metal frame and part masonry concrete block brick façade. The bay area consists of three bay roll up doors to store three fire engines. The building is also used for scheduled events in the multipurpose room.



Equipment operating hours vary depending on the level of occupancy during day or evening hours.

The heating is provided by a Peerless cast iron hot water boiler. Heating hot water is pumped through a perimeter radiation system and to heating coils to the bay area Trane air handler. Domestic hot water is provided by a 100 gallon Bock heater. The cooling is provided mainly with Trane split system and supplemented by two Carrier rooftop electric package units.

The lighting of the building primarily consists of 2x4 recessed T12 fluorescent lamp fixtures. There is a combination of U-lamps and straight fluorescent

lamps as well as incandescent fixtures.

Wastewater Treatment Plant (WWTP)

The Wastewater Treatment Plant was originally constructed in 1967 and refurbished in 1972. The concrete block brick façade structure houses only the administrative offices and storage for some equipment for the wastewater plant equipment.





The City of Beacon wastewater treatment plant receives sewage from the City of Beacon and the Dutchess Park area of nearby Fishkill. The plant has a design capacity of 6 MGD. The plant utilizes conventional activated sludge process for biological treatment of sewage and includes aerobic digestion, sludge stabilization and dewatering.

Space heating in the main building is provided by Peerless hot water boiler which has reached its useful life. The cast iron sectional boiler has a heating coil for domestic hot water. Heating hot water is distributed to a perimeter radiation system in the main floor of the building and unit heaters in storage areas.

The lighting of the building primarily consists of 2x4 recessed T12 fluorescent lamp fixtures.

Water Treatment Plant (WTP)

The original Water Treatment Plant was constructed in 1980 and a new addition was constructed recently. The 17,500 sq. ft. concrete block with a brick façade with aluminum windows houses the administration offices and the water treatment testing process. It also houses the city's water tank monitor station. The facility is a 24 hour operation, but fully staffed from 6:00 am to 4:00pm during the week.



The City of Beacon water treatment plant receives water from three (3) surface water sources; Cargill, Mt. Beacon and Melzingah reservoirs and three (3) groundwater sources, described below. It has a capacity of 4 MGD. At the plant, water is filtered and chlorinated prior to distribution to its water customers. The City of Beacon Water Supply serves approximately 19,000 people, including residential and commercial customers in the City of Beacon, the Department of Corrections and customers in the Town of Fishkill. The average daily water production is 2.3 MGD.



Space heating is provided by a newly installed Weil McLain gas fired hot water boiler. Heating hot water is distributed through a hot water radiation system. Heating hot water is also distributed through various unit heaters in the bay area and the basement of the original building. The new extension of the building is heated by various gas fired unit heaters. Domestic hot water is provided by a 40 gallon American Water Heaters. Cooling is provided by electric Trane unit ventilators in two of the administrative offices.

Water Well Sites 1 & 2

Well Sites 1 & 2 are two (2) of the aforementioned groundwater sources for the City of Beacon. The third groundwater source, Well 8, is owned by the Village of Fishkill and only utilized during emergencies. Raw water is pumped from Well Sites 1 & 2 to the water treatment plant for processing prior to distribution to the City of Beacon water customers.



_____ Section 3 Utility Description



UTILITY DESCRIPTION

Wendel analyzed historical utility information from the City of Beacon for the purposes of identifying usage trends and determining average utility rates for use in the analysis of energy conservation measures. This section describes each utility and how the rates were determined. Electrical and natural gas are provided by Central Hudson. The City holds an annual contract with the local fuel oil company, Bottini.

The unit kWh cost for the above facilities was calculated by adding the annual supply and delivery costs minus the annual demand costs (including delivery and transition charges) from the bills provided by the Owner, and dividing this total by the annual kWh consumption.

Natural gas unit costs were calculated by dividing the total annual natural gas costs by the total annual consumption in mmBtu. Natural gas usage is reported in Therms. The thermal content of 1 Therm is assumed to be 100,000 Btu throughout this report. Savings are reported in mmBtu. Therefore, 10 Therms are equal to 1 mmBtu.

Fuel oil (#2) unit costs were calculated by dividing the total annual fuel oil costs by the total annual consumption in mmBtu. Fuel oil usage is reported in gallons. The thermal content of 1 gallon is assumed to be 141,000 Btu throughout this report. Savings are reported in mmBtu. Therefore, 7 gallons are approximately equal to 1 mmBtu.

Monthly consumption details and graphs may be found in Appendix B of this report. The tables that follow summarize the rates used for this study based on the utility data provided to Wendel.



Customer Rate Structure Description

Memorial Building

Memorial Building	Unit Cost (\$)	Units
Electric Usage*	0.11	/kWh
Electric Demand*	8.00	/kW
Natural Gas	N/A	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	1.71	/mmBtu

Note: The Memorial Building and Mase Hook & Ladder Firehouse share the same electric account.

Municipal Building

Municipal Building	Unit Cost (\$)	Units
Electric Usage	0.091	/kWh
Electric Demand	8.00	/kW
Natural Gas	13.36	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	N/A	/mmBtu

Mase Hook and Ladder Fire House

Mase Hook and Ladder Fire House	Unit Cost (\$)	Units
Electric Usage*	0.11	/kWh
Electric Demand*	8.00	/kW
Natural Gas	N/A	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	1.71	/mmBtu

Note: The Memorial Building and Mase Hook & Ladder Firehouse share the same electric account.



Beacon Engine Fire House

Beacon Engine Fire House	Unit Cost (\$)	Units
Electric Usage	0.101	/kWh
Electric Demand	8.00	/kW
Natural Gas	13.67	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	N/A	/mmBtu

Lewis Tompkins Hose Fire House

Lewis Tompkins Hose Fire House	Unit Cost (\$)	Units
Electric Usage	0.095	/kWh
Electric Demand	8.00	/kW
Natural Gas	13.53	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	N/A	/mmBtu

Wastewater Treatment Plant (WWTP)

Wastewater Treatment Plant (WWTP)	Unit Cost (\$)	Units
Electric Usage	0.086	/kWh
Electric Demand	6.30	/kW
Natural Gas	N/A	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	1.71	/mmBtu



Water Treatment Plant (WTP)

Water Treatment Plant (WTP)	Unit Cost (\$)	Units
Electric Usage	0.088	/kWh
Electric Demand	8.00	/kW
Natural Gas	13.90	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	N/A	/mmBtu

Water Well Site 1 & 2

Water Well Site 1 & 2	Unit Cost (\$)	Units
Electric Usage	0.091	/kWh
Electric Demand	8.00	/kW
Natural Gas	N/A	/mmBtu
Propane	N/A	/mmBtu
Fuel Oil	N/A	/mmBtu



WEATHER NORMALIZATION

Some calculations in this report use 30 year weather data for New York City, NY to predict the energy savings likely to result in a given measure. The normal number of heating degree-days (HDD) for this area is 4,777 HDD. The normal number of cooling degree days (CDD) is 1141 CDD. Weather information was obtained from the National Weather Service/NYSERDA's website.

New York City
(La Guardia Airport)

				Cooling	Degree Day					
	2010	2009	2008	2007	2006	2005	2004	2003	2002	Normal
January	0	0	0	0	0	0	0	0	0	0
February	0	0	0	0	0	0	0	0	0	0
March	0	0	0	0	0	0	0	0	0	0
April	13	31	5	10	6	6	0	7	59	6
May		51	30	129	67	17	75	9	44	54
June		131	325	276	267	304	242	168	253	209
July		301	470	401	492	424	343	387	458	377
August		403	318	385	414	500	326	412	425	336
September		117	184	251	137	304	186	160	200	141
October		7	14	114	31	42	8	5	39	17
November		0	0	0	0	0	0	7	0	1
December		0	0	0	0	0	0	0	0	0
TOTAL		1041	1346	1566	1414	1597	1180	1155	1478	1141

New York City

(La Guardia Airport)

	Heating Degree Day											
	2010	2009	2008	2007	2006	2005	2004	2003	2002	Normal		
January	988	1114	848	806	722	1056	1213	1137	754	1008		
February	871	780	810	981	786	815	839	995	668	861		
March	520	713	683	682	645	810	672	700	637	713		
April	219	360	321	421	264	321	355	470	338	392		
May		111	148	75	95	204	80	203	161	136		



lun e	27	0	2	44	10	44	44	20	47
June	27	0	3	11	10	11	41	20	16
July	0	0	0	0	1	0	0	0	1
August	0	0	6	0	0	0	0	1	1
September	23	15	5	12	5	11	11	6	40
October	256	252	91	213	194	230	263	297	249
November	395	547	530	342	413	474	422	555	524
December	868	802	808	600	878	829	806	871	836
TOTAL	4647	4426	4408	3690	4707	4714	5048	4308	4777

Note: Normal is a 30-year degree day average value for the period 1971-2000. Source: National Oceanic and Atmospheric Administration



FIM #2: Heating System Upgrades - Boiler Replacement



FIM #2: HEATING SYSTEM UPGRADES - BOILER REPLACEMENT

INVESTIGATION

Wendel visited the City of Beacon to investigate their HVAC systems and determine opportunities to save energy and maintenance costs at each building. Facility personnel were interviewed regarding the existing condition and operation of these systems. It was determined that the Wastewater Treatment Plant offers an opportunity to reduce energy usage without compromising occupant comfort or indoor air quality.

Nameplate data from each of the AHUs, hours of operation and utility costs incorporated in the energy savings calculations are included in the spreadsheets provided in this report. Cost estimates for material and labor are based on a contractor pricing. An economic summary of these measures is included at the end of this section.

Wastewater Treatment Plant

Existing System

The existing Peerless fuel oil cast iron hot water boiler at the Wastewater Treatment Plant provides heating hot water to the main administrative building. The boiler delivers hot water to four zones, each zone with a dedicated circulator pump controlled by a wall-mounted thermostat in the space. Hot water serves unit heaters in storage areas and perimeter radiation in office areas. It also provides domestic hot water an existing domestic hot water tank that is being used as a storage tank. The existing boiler is in poor condition and is at the end of its useful life.

Proposed System

The new boiler shall be a fuel-efficient cast iron sectional with a fuel spark ignition burner, new operating controls, low water cut-off, and factory supplied trim materials. The unit will be equipped with a local controller capable of operating in full outdoor air temperature reset and unoccupied set-back modes. The zone pumps shall be replaced with ultra-efficient, wet-rotor circulators. The domestic hot water storage tank will be replaced with an indirect domestic hot



water heater served by the new boiler.

RECOMMENDATIONS

It is recommended to replace the existing boiler in Wastewater Treatment Administration Building due to the energy savings and increased reliability of the new boiler system.

Heating System Upgrades Boiler Replacement City of Beacon - Wastewater Treament Plant Project No.: 4471-01

Measure Summary Table

Savings								
Average Demand Savings	0.0	kW/Month						
Electrical Energy Savings	0	kWh/Year						
Fossil Fuel Savings	105	mmBtu/Year						
Operational & Maintenance Savings	\$0	Per Year						
Energy Savings (\$)	\$1,282	Per Year						
Total Energy & O&M Savings	\$1,282	Per Year						
Project	Costs							
Total Measure Cost	\$53,504							
Payb	Payback							
Simple Payback	41.7	Year(s)						
Potential Incentives	\$0							
Simple Payback with Incentives	41.7	Year(s)						

Estimate of Project Savings Boiler Replacement City of Beacon - Wastewater Treament Plant

							Existing	Existing Boiler	Proposed Boiler	Proposed Boiler	Estimated	Estimated
	Existing Facility	Existing Facility	Existing Facility	Existing Facility	Existing Facility	Existing Facility	Estimated Boiler	Cost	Usage with new	Cost	Savings	Savings
Month	Usage(CCF)	Usage(Dollars)	Usage(Gallons)	Usage(Dollars)	Usage (mmBtu)	Usage(Dollars)	Usage(mmBtu)	(Dollars)	Boiler(mmBtu)	(Dollars)	(mmBtu)	(Dollars)
D 00	0.00	¢0.00	225.25	¢572.42	4/ 04	¢570 / 0	44.04	¢570 / 0	22.02	¢ 41 4 / 7	12.01	¢150.05
December-08	0.00	\$0.00						\$573.62	33.93		13.01	\$158.95
January-09	0.00	\$0.00						\$1,272.07	75.24		28.84	\$352.50
February-09	0.00	\$0.00						\$804.71	47.60		18.25	\$222.99
March-09	0.00	\$0.00	510.15	\$872.87	71.93	\$872.87	71.93	\$879.10	52.00	\$635.50	19.93	\$243.61
April-09	0.00	\$0.00	127.31	\$217.82	17.95	\$217.82	17.95	\$219.38	12.98	\$158.58	4.97	\$60.79
May-09	0.00	\$0.00	44.26	\$75.73	6.24	\$75.73	6.24	\$76.27	4.51	\$55.14	1.73	\$21.14
June-09	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00
July-09	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00
August-09	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00
September-09	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00	0.00	\$0.00
October-09	0.00	\$0.00	201.68	\$345.07	28.44	\$345.07	28.44	\$347.53	20.56	\$251.23	7.88	\$96.30
November-09	0.00	\$0.00	262.96	\$449.92	37.08	\$449.92	37.08	\$453.13	26.80	\$327.57	10.27	\$125.57
Totals	-	\$0	2686.78	\$4,597.08	378.50	\$4,597.08	378.50	\$4,625.82	273.61	\$3,343.97	104.89	\$1,281.85

Assumptions:					
1 mmBtu = 1 Mcf		Total Base/Summe	r Load	Building Area	
Summer = June, July, August		Consumption	0.00	7,000	square feet
operating hours are unchanged.		% of total	0.00%		
60.0% Existing Boiler System	n Efficiency (average)			Building Annual Energy Value	95
83.0% Proposed Boiler Syste	em Efficiency	Total Space Heatir	ıg/Winter Load	\$0.66	Cost per square foot
100.0% Estimated consumption	on due to boilers	Consumption	378.50	0.054	mmBtu per square foot
\$0.00 Cost per CCF	\$0.00 Cost per mmBtu(gas)	% of total	100.00%		
\$1.71 Cost per Gallon	\$12.22 Cost per mmBtu				
\$1.71 Cost per Gallon	\$12.21 Cost per mmBtu(as agreed b	oy town)			

\$12.21 Cost per mmBtu(as agreed by town) \$0.00 Cost per CCF

\$0.00 Cost per mmBtu(proposed gas rate as agreed by town)

LAI	BOR & MATERIAL ES	TIMATE					١	WENDEL
Project : City of Beacon - Wastewater Treament Plant Estimated by: JG								
	Project #: 4471-01					Checked by:		
	Measure: Boiler Replacement					pproved by:		
	Date: 05/02/11						Cost Estimat	e
						· ·		-
ltem				Mate	erial	Lab	or	Total Cost
No.	Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Material
1	Lewis Mechanical Bid	1	LS	\$27,858.00	\$27,858.00	\$18,572.00	\$18,572.00	\$46,430.00
2	Bond	1	LS	\$928.80	\$928.80		\$0.00	\$928.80
3	Flue Alternate	1	LS	(\$10,510.00)	(\$10,510.00)		\$0.00	(\$10,510.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6				1	\$0.00		\$0.00	\$0.00
7					\$0.00		\$0.00	\$0.00
8					\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
11					\$0.00		\$0.00	\$0.00
12					\$0.00		\$0.00	\$0.00
13					\$0.00		\$0.00	\$0.00
14					\$0.00		\$0.00	\$0.00
15					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00
22					\$0.00		\$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
	<u> </u>		1	SUBTOTALS:	\$18,276.80		\$18,572.00	\$36,848.80
				SUBIUTALS:		Cantingan	-	
						Contingency: CT CONSTRUC		\$3,684.88
				alta. En arta e ante e o			.110N COST: 32.0%	\$40,533.68
			Au	dit, Engineering, 8	Construction I	vianagement:	32.0% SUBTOTAL:	\$12,970.78
							JUDIUIAL:	\$53,504.46
					As	bestos Abatem	ent Services:	\$0.00
						Contingency:	0.0%	\$0.00
				-	TOTAL ASBEST			\$0.00
					stos Abatement		0.0%	\$0.00
				,			s SUBTOTAL:	\$0.00
								\$3.00
							TOTAL:	\$53,504.46



_____ Section 5 FIM #3: HVAC Controls Upgrades



FIM #3: HVAC CONTROL UPGRADES

INVESTIGATION

The HVAC controls in the City of Beacon buildings are predominantly early generation or limited capability controllers that provide simple control of the general HVAC equipment in each building. Most of these controls have either been bypassed or set to operate manually.

A reduction in energy consumption at the facilities will be achieved through night setback control and time of day operating control functions which will be applied through the new programmable thermostats and boiler staging controllers. The programmable thermostats in combination with boiler staging controllers in the all fire houses and thermostatic valves at the Memorial Building will be capable of monitoring the building temperature during occupied and unoccupied hours and can automatically turn off or lower/raise temperature set points to decrease the amount of energy used to heat/cool the building during these times. Each programmable thermostat is capable to provide a fail-safe feature that will ensure the building is always adequately heated to prevent damage to the building interior surfaces during the winter months.

This data along with the hours of operation and utility costs are incorporated into the energy calculations. These spreadsheets are provided in this report. Cost estimates for material and labor are based on bid pricing. An economic summary of this measure is included at the end of this section.

Space temperatures within the buildings listed below are maintained by manually set residential style space temperature thermostats. These thermostats are set to a specific temperature by the occupants and do not have any night setback capabilities. At the time of the facility audit, the space temperature set point for each thermostat was noted and is documented in the energy savings calculation sheets included at the end of this section.

This energy savings will be attained during the heating season by instituting temperature setbacks within the buildings during unoccupied times when space temperatures can be allowed to be lower



since the building is not occupied. During the unoccupied times without affecting building finishes or the ability to properly raise the temperature to the occupied space temperature. It should be noted that the volunteer fire houses are primarily unoccupied and therefore should be set to maintain the unoccupied temperature set point during the majority of the heating season. This scope of work was investigated for the following buildings:

- Lewis Tompkins Fire House
- Beacon Fire House
- Memorial Building
- Mase Hook and Ladder Fire House

RECOMMENDATIONS

Wendel recommends the installation of programmable thermostats in the Memorial Building, Mase Hook and Ladder Firehouse, Lewis Tompkins Firehouse and the Wastewater Treatment Plant. Boiler staging controllers are recommended for the Memorial Building and in all of the fire houses and the addition of thermostatic valves at the Memorial building to maximize the energy savings potential for the existing HVAC equipment.

Programmable Thermostats, Thermostatic Valves & Boiler Staging Control City of Beacon-Memorial Building

Project No.: 4471-01

Measure Summary Table

Savings								
Average Demand Savings	0.0	kW/Month						
Electrical Energy Savings	0	kWh/Year						
Fossil Fuel Savings	109	mmBtu/Year						
Operational & Maintenance Savings	\$0	Per Year						
Energy Savings (\$)	\$1,328	Per Year						
Total Energy & O&M Savings	\$1,328	Per Year						
Project	Costs							
Total Measure Cost	\$11,700							
Payl	back							
Simple Payback	8.8	Year(s)						
Potential Incentives	\$0							
Simple Payback with Incentives	8.8	Year(s)						

Programmable Thermostats & Thermostatic Valves Temperature Setback Savings - Heating

Assumptions:

Occ. Indoor Temp.	74
Reduced Occ Temp,	72
Unocc. Indoor Temp.	65
Peak Heating Load	417 MBH

Existing Building Schedule:	:
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We alsolated			
Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	4	8	4
Unoccupied	4	0	4
Weekends			
Occupied	8	8	8
Unoccupied	0	0	0
% Occupied	64.29%	100.00%	64.29%

Proposed	Building	Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	0	6	2
Unoccupied	8	2	6
Weekends			
Occupied	0	6	2
Unoccupied	8	2	6
% Occupied	0.00%	75.00%	25.00%

Bin Tem	perature Da	ta (Heating	Only)	Occ	Red. Occ	Unocc		E>	isting Cond	litions			Prop	osed Cond	liitions		Total	Total
				% Load	% Load	% Load	Occu	upied	Unoc	Unoccupied Total		Occupied Uno		Unoc	cupied	Total	Reduced	Reduced
		Hours/Bin		at IAT =	at IAT =	at IAT =	Load	Usage	Load	Usage	Usage	Load	Usage	Load	Usage	Usage	Usage	Cost
Bin Temp	0 - 8	8 - 16	16 - 24	74	72	65	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(mmBtu)	(\$)
-7.5	5	0	1	89%	89%	79%	371	1.4	330	0.7	2.1	370	0.1	330	1.9	2.0	0.1	\$1.81
-2.5	9	1	3	84%	83%	74%	349	3.0	308	1.3	4.4	347	0.5	308	3.5	4.1	0.3	\$3.64
2.5	24	6	9	78%	78%	68%	326	8.9	285	3.4	12.2	324	2.2	285	9.2	11.4		\$10.42
7.5	50	16	25	73%	72%	63%	303	19.5	262	7.0	26.5	300	5.5	262	19.1	24.5	-	\$23.60
12.5	76	37	51	67%	66%	57%	280	33.2	239	10.8	44.1	277	11.2	239		40.8		
17.5	108	58	80	62%	61%	52%	257	46.0	216	14.5	60.6	254	16.1	216		55.6		\$60.57
22.5	146	90	121	56%	55%	46%	235	61.4	194	18.5	79.9	231	22.5	194	50.2	72.7	7.1	\$86.99
27.5	205	138	167	51%	50%	41%	212	79.9	171	22.7	102.6	207	30.1	171	62.3	92.4		\$124.33
32.5	261	223	256	45%	44%	36%	189	105.0	148	27.3	132.3	184	42.5	148	75.3	117.9	-	\$176.79
37.5	201	223	238	40%	39%	30%	166	84.0	125	19.6	103.7	161	36.4	125	54.5	91.0		\$155.05
42.5	130	179	153	34%	33%	25%	144	51.8	103	10.4	62.2	137	23.7	103	29.7	53.4		\$107.30
47.5	94	135	105	29%	27%	19%	121	31.7	80	5.7	37.4	114	14.6	80		31.0	-	\$78.17
52.5	69	107	74		22%	14%	98	19.5	57	2.9	22.4	91	9.0	57	8.6	17.6	-	\$58.80
57.5	44	97	41	18%	16%	8%	75	11.4	34	1.0	12.4	68	5.6	34	3.4	9.0	-	\$42.14
62.5	22	62	25	13%	11%	3%	52	4.8	11	0.2	5.0	44	2.3	11	0.6	3.0	2.0	
67.5	7	43	19	7%	5%	0%	30	1.8	0	0.0	1.8	21	0.8	0	0.0	0.8	1.0	\$12.13
Total	1,451	1,415	1,368					562			707		223		402	625	82	\$1,005.64

Calculations:

Cost of mmBtu \$12.22

707 Annual Heat Load 707 Annual Btu Usage

Annual Savings S	ummary
Fuel (mmBtu)	82
Cost (\$)	\$1,005.64

% Load = actual delta T / max design delta T where T= temperature MBH = Peak Heating Load x % Load mmBtu = MBH / 1,000 x % Occupied x BIN Hours

11.6% Savings

	Project : City of Beacon-Memorial Building Estimated by: JG									
	Project #: 4471-01					Checked by:				
	Measure: HVAC Control Upgrades					Approved by:				
	Date: 05/02/11					File:	Cost Estimate	е		
lt a ma				Mata	tel .	I		Total Cost		
Item No.	Description	0.57	Unit	Mater Unit Price	Total	Lab Unit Price	Total	Labor & Material		
1	Lewis Mechanical Bid	Qty.	Unit LS	\$4,740.00	\$4,740.00	\$3,160.00	\$3,160.00	\$7,900.00		
2	Bond	1	LS	\$158.03	\$4,740.00 \$158.03	\$3,100.00	\$3,160.00	\$158.03		
3	bond	1		φ100.00	\$0.00		\$0.00	\$0.00		
4					\$0.00		\$0.00	\$0.00		
5					\$0.00		\$0.00	\$0.00		
6					\$0.00		\$0.00	\$0.00		
7					\$0.00		\$0.00	\$0.00		
8					\$0.00		\$0.00	\$0.00		
9					\$0.00		\$0.00	\$0.00		
10			1		\$0.00		\$0.00	\$0.00		
11			İ		\$0.00		\$0.00	\$0.00		
12				t t	\$0.00		\$0.00	\$0.00		
13					\$0.00		\$0.00	\$0.00		
14					\$0.00		\$0.00	\$0.00		
15					\$0.00		\$0.00	\$0.00		
16					\$0.00		\$0.00	\$0.00		
17					\$0.00		\$0.00	\$0.00		
18					\$0.00		\$0.00	\$0.00		
19					\$0.00		\$0.00	\$0.00		
20					\$0.00		\$0.00	\$0.00		
21					\$0.00		\$0.00	\$0.00		
22					\$0.00		\$0.00	\$0.00		
23					\$0.00		\$0.00	\$0.00		
24					\$0.00		\$0.00	\$0.00		
25					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00 \$0.00		
				+	\$0.00 \$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
				† †	\$0.00		\$0.00	\$0.00		
		1		SUBTOTALS:	\$4,898.03		\$3,160.00	\$8,058.03		
						Contingency:	10.0%	\$805.80		
				,	TOTAL DIREC	CT CONSTRUC	TION COST:	\$8,863.83		
			Au	dit, Engineering, &			32.0%	\$2,836.43		
				<u> </u>			SUBTOTAL:	\$11,700.26		
					As	bestos Abateme	ent Services:	\$0.00		
						Contingency:		\$0.00		
				TOT		S CONSTRUC	TION COST:	\$0.00		
						Services Fee:		\$0.00		
						Asbestos	SUBTOTAL:	\$0.00		

Programmable Thermostats & Boiler Staging Control City of Beacon-Mase Hook and Ladder

Project No.: 4471-01

Savings									
Average Demand Savings	0.0	kW/Month							
Electrical Energy Savings	0	kWh/Year							
Fossil Fuel Savings	65	mmBtu/Year							
Operational & Maintenance Savings	\$0	Per Year							
Energy Savings (\$)	\$796	Per Year							
Total Energy & O&M Savings	\$796	Per Year							
Project Costs									
Total Measure Cost	\$8,738								
Payback									
Simple Payback	11.0	Year(s)							
Potential Incentives	\$0								
Simple Payback with Incentives	11.0	Year(s)							

Measure Summary Table

Programmable Thermostats Temperature Setback Savings - Heating

Assumptions:

Occ. Indoor Temp.	72
Reduced Occ Temp,	72
Unocc. Indoor Temp.	65
Peak Heating Load	323 MBH

Existing Building Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	8	8	8
Unoccupied	0	0	0
Weekends			
Occupied	8	8	8
Unoccupied	0	0	0
% Occupied	100.00%	100.00%	100.00%

Proposed Building Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	2	8	4
Unoccupied	6	0	4
Weekends			
Occupied	2	8	4
Unoccupied	6	0	4
% Occupied	25.00%	100.00%	50.00%

Bin Tem	perature Da	ta (Heating	Only)	Occ	Red. Occ	Unocc		Ex	isting Cond	litions			Prop	osed Conc	liitions		Total	Total
				% Load	% Load	% Load	Occi	upied	Unoccupied Total		Occupied Uno		Unoc	cupied	Total	Reduced	Reduced	
		Hours/Bin		at IAT =	at IAT =	at IAT =	Load	Usage	Load	Usage	Usage	Load	Usage	Load	Usage	Usage	Usage	Cost
Bin Temp	0 - 8	8 - 16	16 - 24	72	72	65	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(mmBtu)	(\$)
-7.5	5	0	1	89%	89%	81%	287	1.7	261	0.0	1.7	287	0.5	261	1.1	1.6	0.1	\$1.31
-2.5	9	1	3	83%	83%	75%	269	3.5	243	0.0	3.5	269	1.3	243	2.0		0.2	\$2.54
2.5	24	6	9	78%	78%	70%	251	9.8	225		9.8	251	4.1	225	5.1	9.2	0.6	\$6.94
7.5	50	16	25	72%	72%	64%	233	21.2	207	0.0	21.2	233	9.5	207	10.4	19.9	1.3	\$15.42
12.5	76	37	51	66%	66%	59%	215	35.2	189	0.0	35.2	215	17.5	189	15.6		2.1	\$25.45
17.5	108	58	80	61%	61%	53%	197	48.3	171	0.0	48.3	197	24.6	171	20.7	45.3	3.1	\$37.33
22.5	146	90	121	55%	55%	47%	179	63.7	153	0.0	63.7	179	33.4	153	26.1	59.4	4.3	\$52.44
27.5	205	138	167	50%		42%	160	81.8	135	0.0	81.8	160	43.8	135	32.1	75.9	6.0	
32.5	261	223	256	44%	44%	36%	142	105.4	117	0.0	105.4	142	59.3	117	37.9	-	8.2	\$99.87
37.5	201	223	238	39%	39%	31%	124	82.4	99		82.4	124	48.8	99	26.8	75.6	6.8	\$83.21
42.5	130	179	153	33%		25%	106	49.1	81	0.0	49.1	106	30.6	81	14.1	44.8	4.4	\$53.68
47.5	94	135	105	27%	27%	20%	88		63	0.0	29.5	88	18.6	63	7.8	-	3.1	\$37.94
52.5	69	107	74	22%	22%	14%	70	17.6	45	0.0	17.6	70	11.3	45	4.0			\$27.38
57.5	44	97	41	16%		8%	52	9.5	27	0.0	9.5	52	6.7	27	1.4	8.2	1.4	
62.5	22	62	25	11%	11%	3%	34	3.7	9	0.0	3.7	34	2.7	9	0.3		0.7	\$8.95
67.5	7	43	19	5%	5%	0%	16	1.1	0	0.0	1.1	16	0.9	0	0.0	0.9	0.2	\$2.93
Tatal	4 454	4 445	4 000					500			500		040		004	547	44	¢5 40 77
Total	1,451	1,415	1,368					562			562		313		204	517	44	\$543.77

Calculations:

Cost of mmBtu \$12.22

562 Annual Heat Load 562 Annual Btu Usage

7.9% Savings

Annual Savings S	ummary
Fuel (mmBtu)	44
Cost (\$)	\$543.77

% Load = actual delta T / max design delta T where T= temperature MBH = Peak Heating Load x % Load mmBtu = MBH / 1,000 x % Occupied x BIN Hours

Measure: HVAC Control Upgrades Approved by: File: Cost Estimate No. Description Org. Unit Material Labor Total Unit Price Unit Price Total Unit Price Unit Price Unit Price Total Unit Price Total Unit Price Total Unit Price		Project : City of Beacon-Mase Ho		Estimated by: JG					
Date: 05/02/11 File: Cost Estimate Item Description Oy. Unit Material Labor 6 Total 1 Lewis Mechanical Bid 1 1.5 \$118.03 \$3,560.00 \$2,380.00 \$2,300.00 <td< th=""><th></th><th>Project #: 4471-01</th><th></th><th></th><th></th><th></th><th>Checked by:</th><th></th><th></th></td<>		Project #: 4471-01					Checked by:		
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1 Lewis Mechanical Bid 1 LS \$3,540.00 \$2,260.00 \$2,260.00 \$2,260.00 \$5 3 1 LS \$118.03 \$10.03 \$10.00 \$0.00		Description	Otv	Unit					Labor & Material
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3 9.00 \$0.00 \$0.00 5 1 \$0.00 \$0.00 6 1 \$0.00 \$0.00 7 1 \$0.00 \$0.00 8 1 \$0.00 \$0.00 9 1 \$0.00 \$0.00 10 \$0.00 \$0.00 \$0.00 11 1 \$0.00 \$0.00 12 2 \$0.00 \$0.00 13 1 \$0.00 \$0.00 14 \$0.00 \$0.00 \$0.00 15 1 \$0.00 \$0.00 16 \$0.00 \$0.00 \$0.00 17 1 \$0.00 \$0.00 18 1 \$0.00 \$0.00 20 1 \$0.00 \$0.00 21 1 \$0.00 \$0.00 22 1 \$0.00 \$0.00 23 1 \$0.00 \$0.00 24 \$0.00							<i><i><i>q</i>₂,000100</i></i>		\$118.03
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TOTAL ASBESTOS CONSTRUCTION COST: Asbestos Abatement Services Fee:									\$0.00
Asbestos Abatement Services Fee:					TOT			TION COST	\$0.00
									\$0.00
Asbestos SUBTOTAL:								SUBTOTAL ·	\$0.00
								TOTAL:	\$8,738

Boiler Staging Controls City of Beacon-Beacon Hose Fire House Project No.: 4471-01

Measure Summary Table

Savings									
Average Demand Savings	0.0	kW/Month							
Electrical Energy Savings	0	kWh/Year							
Fossil Fuel Savings	21	mmBtu/Year							
Operational & Maintenance Savings	\$0	Per Year							
Energy Savings (\$)	\$282	Per Year							
Total Energy & O&M Savings	\$282	Per Year							
Project	Costs								
Total Measure Cost	\$8,738								
Payback									
Simple Payback	31.0	Year(s)							
Potential Incentives	\$0								
Simple Payback with Incentives	31.0	Year(s)							

Estimate of Project Savings Boiler Staging Controls City of Beacon-Beacon Hose Fire House

	Existing Facility	Existing Facility	Existing Facility	Existing Facility	Existing Facility	Existing Facility	Existing Estimated Boiler	•	Estimated Savings	Estimated Savings
Month		Usage(Dollars)	Usage(Gallons)	Usage(Dollars)		Usage(Dollars)	Usage(mmBtu)	•	•	(Dollars)
							• • •		N /	<u> </u>
Jan-09	866	\$1,354.53	0.00	\$0.00	86.60	\$1,354.53	82.57	78.64	3.93	\$53.76
Feb-09	11	\$36.81	0.00	\$0.00	1.10	\$36.81	1.05	1.00	0.05	\$0.68
Mar-09	1,657	\$2,327.90	0.00	\$0.00	165.70	\$2,327.90	157.98	150.46	7.52	\$102.87
Apr-09	450	\$566.62	0.00	\$0.00	45.00	\$566.62	42.90	40.86	2.04	\$27.94
May-09	245	\$256.64	0.00	\$0.00	24.50	\$256.64	23.36	22.25	1.11	\$15.21
Jun-09	77	\$94.86	0.00	\$0.00	7.70	\$94.86	7.34	6.99	0.35	\$4.78
Jul-09	16	\$41.78	0.00	\$0.00	1.60	\$41.78	1.53	1.45	0.07	\$0.99
Aug-09	10	\$41.45	0.00	\$0.00	1.00	\$41.45	0.95	0.91	0.05	\$0.62
Sep-09	19	\$52.17	0.00	\$0.00	1.90	\$52.17	1.81	1.73	0.09	\$1.18
Oct-09	193	\$240.46	0.00	\$0.00	19.30	\$240.46	18.40	17.53	0.88	\$11.98
Nov-09	362	\$427.62	0.00	\$0.00	36.20	\$427.62	34.51	32.87	1.64	\$22.47
Dec-09	518	\$608.64	0.00	\$0.00	51.80	\$608.64	49.39	47.04	2.35	\$32.16
Totals	4,424	\$6,049	0.00	\$0.00	442.40	\$6,049.48	421.80	401.71	20.09	\$274.66
Avg Annual HDE 30 YR HDD Normalization) 4,655 4,777 2.6%				Using Normalized	Data	432.57	411.97	20.60	\$281.67
Assumptions:					Total Daga/Summ			Duilding Area		
Proposed Boiler 1 mmBtu = 1 Mc	0				Total Base/Sumn	20.60 20		Building Area	anuara faat	
	-				Consumption % of total			10,000	square feet	
Summer =July, August, September					% 01 10181	4.66%		Duilding Annual D		-
operating hours are unchanged.					Total Cases Lleaf	in a /Winter Lood		Building Annual E	•••	
80.0% Existing Boiler System Efficiency (average) 84.0% Proposed Boiler System Efficiency					Total Space Heating/Winter Load				Cost per squ mmBtu per s	
95.3% Estimated consumption due to boilers					Consumption	421.80		0.044	mmbtu per s	quare 100t
\$1.3	 Estimated consun Cost per Therms Cost per Gallon 	\$13.67	s 7 Cost per mmBtu(ga) Cost per mmBtu(oi		% of total	95.34%				

LABOR & MATERIAL ESTIMATE								
	Project : City of Beacon-Beacon Hose Fire House Estimated by: JG							
	Project #: 4471-01					Checked by:		
	Measure: HVAC Control Upgrades					Approved by:		
	Date: 05/02/11						Cost Estimate	е
				1				
Item No.	Description	0.4%	Unit	Mate Unit Price	rial Total	Lab Unit Price	oor Total	Total Cost Labor & Material
1	Lewis Mechanical Bid	Qty. 1	LS	\$3,540.00	\$3,540.00	\$2,360.00	\$2,360.00	\$5,900.00
2	Bond	1	LS	\$118.03	\$118.03	φ2,300.00	\$0.00	\$118.03
3	Bolia			φ110.00	\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6				+	\$0.00		\$0.00	\$0.00
7				+	\$0.00		\$0.00	\$0.00
8				}	\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
12					\$0.00		\$0.00	\$0.00
13					\$0.00		\$0.00	\$0.00
14					\$0.00		\$0.00	\$0.00
15					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00
22					\$0.00		\$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
				SUBTOTALS:	\$3,658.03		\$2,360.00	\$6,018.03
						Contingency:	10.0%	\$601.80
						CT CONSTRUC		\$6,619.83
			Aud	dit, Engineering, 8	Construction	Management:	32.0%	\$2,118.35
							SUBTOTAL:	\$8,738.18
					As	sbestos Abateme	ent Services:	\$0.00
						Contingency:	0.0%	\$0.00
				TO		OS CONSTRUC		\$0.00
						Services Fee:	0.0%	
				, (6503			SUBTOTAL:	\$0.00
							TOTAL:	\$8,738.18

Programmable Thermostats City of Beacon-Wastewater Treatment Plant Project No.: 4471-01

Measure Summary Table

Savings									
Average Demand Savings	0.0	kW/Month							
Electrical Energy Savings	0	kWh/Year							
Fossil Fuel Savings	26	mmBtu/Year							
Operational & Maintenance Savings	\$0	Per Year							
Energy Savings (\$)	\$316	Per Year							
Total Energy & O&M Savings	\$316	Per Year							
Project	Costs								
Total Measure Cost	\$6,591								
Payback									
Simple Payback	20.9	Year(s)							
Potential Incentives	\$0								
Simple Payback with Incentives	20.9	Year(s)							

Programmable Thermostats Temperature Setback Savings - Heating

Assumptions:

Occ. Indoor Temp.	72
Reduced Occ Temp,	72
Unocc. Indoor Temp.	65
Peak Heating Load	157 MBH

Existing Building Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	8	8	8
Unoccupied	0	0	0
Weekends			
Occupied	8	8	8
Unoccupied	0	0	0
% Occupied	100.00%	100.00%	100.00%

Proposed Building Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	2	8	2
Unoccupied	6	0	6
Weekends			
Occupied	2	8	2
Unoccupied	6	0	6
% Occupied	25.00%	100.00%	25.00%

Bin Tem	perature Da	ta (Heating	Only)	Occ	Red. Occ	Unocc		Ex	Unocc Existing Conditions Proposed Conditions						Total	Total		
				% Load	% Load	% Load	Occu	ipied	Unoc	cupied	Total	Occi	upied	Unoc	cupied	Total	Reduced	Reduced
		Hours/Bin		at IAT =	at IAT =	at IAT =	Load	Usage	Load	Usage	Usage	Load	Usage	Load	Usage	Usage	Usage	Cost
Bin Temp	0 - 8	8 - 16	16 - 24	72	72	65	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(mmBtu)	(\$)
-7.5	5	0	1	89%		81%	140	0.8	127	0.0	0.8	140	0.2	127	0.6	0.8	-	\$0.68
-2.5	9	1	3	83%		75%	131	1.7	119	0.0	1.7	131	0.5	119	1.1	1.6	-	\$1.35
2.5	24	6	9	78%		70%	122	4.8	110	0.0	4.8	122	1.7	110	2.7	4.5		\$3.72
7.5	50	16	25	72%		64%	113	10.3	101	0.0	10.3	113	3.9	101	5.7	9.6	-	\$8.45
12.5	76	37	51	66%	66%	59%	104	17.1	92	0.0	17.1	104		92	8.8	16.0	1.2	\$14.31
17.5	108	58	80	61%		53%	96	23.5	83	0.0	23.5	96		83	11.8	21.8		\$21.18
22.5	146	90	121	55%		47%	87	31.0	75	0.0	31.0	87	13.6	75	14.9	28.6	-	\$30.08
27.5	205	138	167	50%	50%	42%	78	39.9	66	0.0	39.9	78	-	66	18.4	36.4	3.4	\$41.91
32.5	261	223	256	44%		36%	69	51.3	57	0.0	51.3	69	24.4	57	22.1	46.6	4.8	\$58.24
37.5	201	223	238	39%		31%	61	40.1	48	0.0	40.1	61	20.2	48	15.9	36.1	4.0	\$49.45
42.5	130	179	153	33%		25%	52	23.9	40	0.0	23.9	52	12.9	40	8.4	21.3		\$31.88
47.5	94	135	105	27%	27%	20%	43	14.4	31	0.0	14.4	43	7.9	31	4.6	12.5	1.8	\$22.42
52.5	69	107	74	22%		14%	34	8.6	22	0.0	8.6	34	4.9	22	2.4	7.2	1.3	\$16.11
57.5	44	97	41	16%	16%	8%	25	4.6	13	0.0	4.6	25	3.0	13	0.8	3.9	0.8	\$9.58
62.5	22	62	25	11%	11%	3%	17	1.8	4	0.0	1.8	17	1.2	4	0.2	1.4	0.4	\$5.29
67.5	7	43	19	5%	5%	0%	8	0.5	0	0.0	0.5	8	0.4	0	0.0	0.4	0.2	\$1.88
Total	1,451	1,415	1,368					274			274		130		118	248	26	\$315.84

Calculations:

Cost of mmBtu \$12.22

274 Annual Heat Load 274 Annual Btu Usage (from proposed boiler sheet)

 Annual Savings Summary

)

 Fuel (mmBtu)
 26

 Cost (\$)
 \$315.84

% Load = actual delta T / max design delta T where T= temperature MBH = Peak Heating Load x % Load mmBtu = MBH / 1,000 x % Occupied x BIN Hours

9.4% Savings

	Project : City of Beacon-Wastewater	Treatment Pla	Int			stimated by:	JG	
	Project #: 4471-01					Checked by:		
	Measure: HVAC Control Upgrades				I	Approved by:		
	Date: 05/02/11					File:	Cost Estimate	9
11				B4 -4-4	-1			Tatal Orat
Item	Description	0.55	11	Mater		Lab		Total Cost
No. 1	Description	Qty.	Unit LS	Unit Price \$2,670.00	Total \$2,670.00	Unit Price \$1,780.00	Total \$1,780.00	Labor & Material \$4,450.00
2	Bond	1	LS	\$2,670.00	\$2,670.00 \$89.02	\$1,700.00	\$1,780.00	<u>\$4,450.00</u> \$89.02
2	Bond	1	LO	φ09.02	\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6					\$0.00		\$0.00	\$0.00
7					\$0.00		\$0.00	\$0.00
8					\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
11					\$0.00		\$0.00	\$0.00
12					\$0.00		\$0.00	\$0.00
13					\$0.00		\$0.00	\$0.00
14					\$0.00		\$0.00	\$0.00
15					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20		_			\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00 \$0.00
22 23					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
				ļ	\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
		_			\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
				SUBTOTALS:	\$2,759.02	Quartin	\$1,780.00	\$4,539.02
				-		Contingency:	10.0%	\$453.90
			:لہ , , ۸	t, Engineering, &		T CONSTRUC	110N COST: 32.0%	\$4,992.92 \$1,597.74
			Audi	n, Engineering, &	CONSTRUCTION		32.0% SUBTOTAL:	\$1,597.72 \$6,590.66
							SUBTUTAL:	\$0,09U.00
					Δ٥	bestos Abateme	ent Services:	\$0.00
						Contingency:		\$0.00
				TOT		S CONSTRUC	TION COST.	\$0.00
						Services Fee:		\$0.00
							SUBTOTAL:	\$0.00

Programmable Thermostats & Boiler Staging Control City of Beacon-Tompkins Fire Hose Project No.: 4471-01

Savings									
Average Demand Savings	0.0	kW/Month							
Electrical Energy Savings	0	kWh/Year							
Fossil Fuel Savings	55	mmBtu/Year							
Operational & Maintenance Savings	\$0	Per Year							
Energy Savings (\$)	\$740	Per Year							
Total Energy & O&M Savings	\$740	Per Year							
Project	Costs								
Total Measure Cost	\$8,738								
Payback									
Simple Payback	11.8	Year(s)							
Potential Incentives	\$0								
Simple Payback with Incentives	11.8	Year(s)							

Measure Summary Table

Programmable Thermostats Temperature Setback Savings - Heating

Assumptions:

Occ. Indoor Temp.	72
Reduced Occ Temp,	72
Unocc. Indoor Temp.	65
Peak Heating Load	247 MBH

Existing Building Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	8	8	8
Unoccupied	0	0	0
Weekends			
Occupied	8	8	8
Unoccupied	0	0	0
% Occupied	100.00%	100.00%	100.00%

Proposed Building Schedule:

Weekdays	(12 AM - 8 AM)	(8 AM - 4 PM)	(4 PM - 12 AM)
Occupied	2	8	4
Unoccupied	6	0	4
Weekends			
Occupied	2	8	6
Unoccupied	6	0	2
% Occupied	25.00%	100.00%	57.14%

Bin Tem	perature Da	ta (Heating	Only)	Occ	Red. Occ	Unocc		Ex	isting Cond	itions			Prop	osed Cond	diitions		Total	Total
				% Load	% Load	% Load	Occu	ipied	Unoc	cupied	Total	Occi	ipied	Unoc	ccupied	Total	Reduced	Reduced
		Hours/Bin		at IAT =	at IAT =	at IAT =	Load	Usage	Load	Usage	Usage	Load	Usage	Load	Usage	Usage	Usage	Cost
Bin Temp	0 - 8	8 - 16	16 - 24	72	72	65	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(MBH)	(mmBtu)	(MBH)	(mmBtu)	(mmBtu)	(mmBtu)	(\$)
-7.5	5	0	1	89%	89%	81%	219	1.3	200	0.0	1.3		0.4	200	0.8	1.2	0.1	\$1.09
-2.5	9	1	3	83%	83%	75%	205	2.7	186	0.0	2.7	205	1.0	186	1.5	2.5	0.2	\$2.09
2.5	24	6	9	78%	78%	70%	192	7.5	172	0.0	7.5	192	3.3	172	3.8		0.4	\$5.69
7.5	50	16	25	72%	72%	64%	178	16.2	159	0.0	16.2	178	7.6		7.6		0.9	\$12.56
12.5	76	37	51	66%	66%	59%	164	26.9	145	0.0	26.9	164	14.0	145	11.4	25.4	1.5	\$20.54
17.5	108	58	80	61%	61%	53%	150	37.0	131	0.0	37.0	150	19.6	131	15.1	34.7	2.2	\$30.03
22.5	146	90	121	55%	55%	47%	136	48.7	117	0.0	48.7	136	26.7	117	18.9	45.6	3.1	\$42.03
27.5	205	138	167	50%	50%	42%	123	62.6	103	0.0	62.6	123	34.9	103	23.3	58.2	4.3	\$58.70
32.5	261	223	256	44%	44%	36%	109	80.6	90	0.0	80.6	109	47.3	90	27.4	74.7	5.9	\$79.58
37.5	201	223	238	39%	39%	31%	95	63.0	76	0.0	63.0	95	38.9	76	19.2	58.1	4.9	\$65.84
42.5	130	179	153	33%	33%	25%	81	37.6	62	0.0	37.6	81	24.3	62	10.1	34.4	3.1	\$42.48
47.5	94	135	105	27%	27%	20%	68	22.6	48	0.0	22.6	68	14.8	48	5.6		2.2	\$30.09
52.5	69	107	74	22%	22%	14%	54	13.4	34	0.0	13.4	54	9.0	34	2.9		1.6	
57.5	44	97	41	16%		8%	40	7.3	21	0.0	7.3	40	5.3	21	1.0	6.3	1.0	
62.5	22	62	25	11%	11%	3%	26	2.9	7	0.0	2.9	26	2.1	7	0.2	2.3	0.5	\$7.09
67.5	7	43	19	5%	5%	0%	12	0.9	0	0.0	0.9	12	0.7	0	0.0	0.7	0.2	\$2.24
Total	1,451	1,415	1,368					430			430		249		148	397	32	\$433.89

Calculations:

Cost of mmBtu \$13.50

430 Annual Heat Load 430 Annual Btu Usage

Annual Savings Summary							
Fuel (mmBtu)	32						
Cost (\$)	\$433.89						

% Load = actual delta T / max design delta T where T= temperature MBH = Peak Heating Load x % Load mmBtu = MBH / 1,000 x % Occupied x BIN Hours

7.5% Savings

ltem	Project #: 4471-01 Measure: HVAC Control Upgrades			Estimated by: JG						
Item	Measure HVA(Control Ingrados					Checked by:				
Item			/	Approved by:						
Item	Date: 05/02/11					File:	Cost Estimate	9		
item				Mater	al	Lab		Total Cost		
No.	Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Material		
1	Lewis Mechanical Bid	1	LS	\$3,540.00	\$3,540.00	\$2,360.00	\$2,360.00	\$5,900.00		
2	Bond	1	LS	\$118.03	\$118.03	ψ2,300.00	\$0.00	\$118.03		
3			20	¢110.00	\$0.00		\$0.00	\$0.00		
4					\$0.00		\$0.00	\$0.00		
5					\$0.00		\$0.00	\$0.00		
6					\$0.00		\$0.00	\$0.00		
7					\$0.00		\$0.00	\$0.00		
8					\$0.00		\$0.00	\$0.00		
9					\$0.00		\$0.00	\$0.00		
10					\$0.00		\$0.00	\$0.00		
11					\$0.00		\$0.00	\$0.00		
12				ļ	\$0.00		\$0.00	\$0.00		
13					\$0.00		\$0.00	\$0.00		
14					\$0.00		\$0.00	\$0.00		
15					\$0.00		\$0.00	\$0.00		
16					\$0.00		\$0.00	\$0.00		
17 18					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00 \$0.00		
18					\$0.00		\$0.00 \$0.00	\$0.00		
20					\$0.00		\$0.00 \$0.00	\$0.00		
20					\$0.00		\$0.00	\$0.00		
22					\$0.00		\$0.00	\$0.00		
23					\$0.00		\$0.00	\$0.00		
24					\$0.00		\$0.00	\$0.00		
25					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.0		
					\$0.00		\$0.00	\$0.0		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.0		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
				<u> </u>	\$0.00		\$0.00	\$0.00		
				├ ───	\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.0		
				SUBTOTALS:	\$3,658.03		\$2,360.00	\$6,018.03		
				-		Contingency:	10.0%	\$601.8		
			A. P	t, Engineering, & (\$6,619.8		
			Audi	ı, ⊏ngineering, & (Construction		32.0% SUBTOTAL:	\$2,118.3 \$2,728.1		
							SUBIUTAL:	\$8,738.1		
					۸۵	bestos Abateme	nt Services:	\$0.0		
						Contingency:	III OCIVICES.	\$0.0		
				тот		OS CONSTRUC	TION COST	\$0.0		
						Services Fee:		\$0.0		
				, 1000010			SUBTOTAL:	\$0.00		
								_		



Section 6 FIM #4: Building Envelope Improvements



FIM #4: BUILDING ENVELOPE IMPROVEMENTS

INVESTIGATION

The City buildings were designed and constructed at varying times, and significantly differs in architectural styles. The buildings identified for this measure include: the Memorial Building, Municipal Building, Lewis Tompkins Fire House, Mase Hook and Ladder Fire House, and Beacon Engine Fire House. The poor performance of the caulking and weather stripping in these buildings contributes to the overall infiltration of air. A weatherization energy measure therefore, will result in decreased fuel usage as well as added occupant comfort by minimizing drafts in the winter.

A field survey was conducted to assess the condition of each of these buildings. The findings were analyzed using a spreadsheet that calculates building heat losses based on crack length and width. Using Heating Degree Day (HDD) data and contractor implementation pricing, Wendel developed a scope of work for the successful implementation of this measure.

The purpose of this measure is to reduce the infiltration rate to the buildings, thereby retaining the cooling or heating produced by the HVAC and reducing the energy consumption required to maintain an acceptable working environment.

This measure will utilize commercial grade door sweeps and weather stripping to help decrease existing infiltration rates. The sweep units will be constructed from a vinyl strip that will not corrode or conduct temperatures like aluminum door sweeps. Weather-stripping around exterior doors and door jambs will also be installed to minimize the infiltration rate to the building.

RECOMMENDATIONS

The following improvements have been identified at each of the buildings noted above. These improvements are based on an inspection of the exterior door systems, internal structural



connections of the roofline and exterior walls.

Given the age of many of these buildings, the weather-stripping utilized in the door systems should be replaced. Similarly, there are several locations where preventive maintenance such as lubrication and repair work should be performed to further reduce infiltration and exfiltration.

Building Envelope Improvements Beacon Engine #1 Project No.: 4471-01

Measure Summary Table

5/2/2011

Savings											
Annual Demand Savings	0.0	kW/Year									
Electrical Energy Savings	0	kWh/Year									
Fossil Fuel Savings	57	mmBtu/Year									
Operational & Maintenance Savings	\$0	Per Year									
Energy Savings (\$)	\$776	Per Year									
Total Energy & O&M Savings	\$776	Per Year									
Project	Costs										
Total Measure Cost	\$10,804										
Payb	Payback										
Simple Payback	13.9	Year(s)									
Potential Incentives	\$0										
Simple Payback with Incentives	13.9	Year(s)									

ECM # 4

Project Name: City of Beacon Project Number: 4471-01 Calculated By: AMB Checked By: DI Date: 5/2/2011

	Date: 5/2/2011		
	Building Envelope Improvements		
	Beacon Engine #1		
such as re	on: ing door and window seals are aging and allowing infiltration oof/wall joints are not sealed and allowing infiltration. The in nese areas increases the heating load.		
Proposed Condi Areas of i the heatir	nfiltration will be sealed and new weather stripping will be in	stalle	d reducing
Given and Assur	-		
	k (Constant) (dP) ⁿ (Constant) DD - Degree Days Price per Therm	= = =	20 6.69 5940 \$1.37
Area of Infiltration	on		
	 160 feet door/hatch perimeter at 1/16" .45 sqft hole in foundation .1 sqft foundation vents 20 Misc arched window sealing at 1/16" 110 feet of rim joist/wall intersection at 1/16" 		
	Total sqft	=	2.06
Calculations:			
	Infiltration Rate $(Q = k x (dP)^n x A)$	=	275.68
	Natural Gas Thermal Savings (T = (Q x DD) / 2890)	=	566.63 therms
	Dollar Savings (D = T x Price per Therm)	=	\$776.28

LABOR & MATERIAL ESTIMATE WENDEL Project : Beacon Engine #1 Estimated by: AMB Project #: 4471-01 Checked by: DI Measure: Building Envelope Improvements Approved by: DI Date: 05/02/11 File: Cost Estimate **Total Cost** Item Material Labor No. Description Qty. Unit Unit Price Total Unit Price Total Labor & Material 1 Zerodraft Bid 3/26/11 1 LS \$4,334.53 \$4,334.53 \$2,889.68 \$2,889.68 \$7,224.21 Bond LS \$216.73 2 1 \$216.73 \$216.73 \$0.00 3 \$0.00 \$0.00 \$0.00 4 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 5 \$0.00 \$0.00 \$0.00 \$0.00 6 \$0.00 \$0.00 \$0.00 7 8 \$0.00 \$0.00 \$0.00 9 \$0.00 \$0.00 \$0.00 10 \$0.00 \$0.00 \$0.00 11 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 12 \$0.00 \$0.00 \$0.00 \$0.00 13 14 \$0.00 \$0.00 \$0.00 15 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 16 17 \$0.00 \$0.00 \$0.00 18 \$0.00 \$0.00 \$0.00 19 \$0.00 \$0.00 \$0.00 \$0.00 20 \$0.00 \$0.00 \$0.00 \$0.00 21 \$0.00 22 \$0.00 \$0.00 \$0.00 23 \$0.00 \$0.00 \$0.00 \$0.00 24 \$0.00 \$0.00 25 \$0.00 SUBTOTALS: \$4,551.26 \$2,889.68 \$7,440.94 \$744.09 10.0% Contingency: TOTAL DIRECT CONSTRUCTION COST: \$8,185.03 Audit, Engineering, & Construction Management: 32.0% \$2,619.21 SUBTOTAL: \$10,804.24 Asbestos Abatement Services: \$0.00 Contingency: 10.0% \$0.00 TOTAL ASBESTOS CONSTRUCTION COST: \$0.00 Asbestos Abatement Services Fee: 9.0% \$0.00 Asbestos SUBTOTAL: \$0.00 TOTAL: \$10,804.24

Building Envelope Improvements Mase Hook & Ladder Project No.: 4471-01

Measure Summary Table

5/2/2011

Savings											
Annual Demand Savings	0.0	kW/Year									
Electrical Energy Savings	0	kWh/Year									
Fossil Fuel Savings	30	mmBtu/Year									
Operational & Maintenance Savings	\$0	Per Year									
Energy Savings (\$)	\$510	Per Year									
Total Energy & O&M Savings	\$510	Per Year									
Project	Costs										
Total Measure Cost	\$9,687										
Payb	Payback										
Simple Payback	19.0	Year(s)									
Potential Incentives	\$0										
Simple Payback with Incentives	19.0	Year(s)									

ECM # 4

Project Name: City of Beacon Project Number: 4471-01 Calculated By: AMB Checked By: DI Date: 5/2/2011

	Date: 5/2/2011		
	Building Envelope Improvements		
	Mase Hook & Ladder		
such as	tion: sting door and window seals are aging and allowing infiltrat roof/wall joints are not sealed and allowing infiltration. The these areas increases the heating load.		
Proposed Cond			
	f infiltration will be sealed and new weather stripping will be g the heating load.	e instal	led
Given and Ass	umed Data:		
	k (Constant)	=	20
	(dP) ⁿ (Constant)	=	6.69
	DD - Degree Days Price per Gallon	=	5940 \$1.71
Area of Infiltrat	ion		
	213 feet door/hatch perimeter at 1/16" 28 feet of operable window sash perimeter at 1/32" 100 feet of roof/wall intersection at 1/16"		
	Total sqft	=	1.70
Calculations:			
	Infiltration Rate $(Q = k \times (dP)^n \times A)$	=	227.88
	Fuel Oil Thermal Savings (T = (Q x DD) / 4537)	=	298.34 therms
	Dollar Savings (D = T x Price per gallon)	=	\$510.17

	Project : Mase Hook & Ladder		Estimated by: AMB						
	Project #: 4471-01					Checked by:	DI		
	Measure: Building Envelope Improve	ements			A	Approved by:			
	Date: 05/02/11					File:	Cost Estima	ite	
Item				Motor	ial	Lab		Total Cost	
No.	Description	Qty.	Unit	Material Unit Price Total		Unit Price	Total	Labor & Material	
1	Zerodraft Bid 3/26/11	1	LS	\$3,886.33	\$3,886.33	\$2,590.88	\$2,590.88	\$6,477.21	
2	Bond	1	LS	\$194.32	\$194.32	<i>42,000.00</i>	\$0.00	\$194.32	
3					\$0.00		\$0.00	\$0.00	
4					\$0.00		\$0.00	\$0.00	
5					\$0.00		\$0.00	\$0.00	
6					\$0.00		\$0.00	\$0.00	
7					\$0.00		\$0.00	\$0.00	
8					\$0.00		\$0.00	\$0.00	
9					\$0.00		\$0.00	\$0.00	
10					\$0.00		\$0.00	\$0.00	
11 12					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00 \$0.00	
12					\$0.00		\$0.00	\$0.00	
14					\$0.00		\$0.00	\$0.00	
15					\$0.00		\$0.00	\$0.00	
16					\$0.00		\$0.00	\$0.00	
17					\$0.00		\$0.00	\$0.00	
18					\$0.00		\$0.00	\$0.00	
19					\$0.00		\$0.00	\$0.00	
20					\$0.00		\$0.00	\$0.00	
21					\$0.00		\$0.00	\$0.00	
22					\$0.00		\$0.00	\$0.00	
23					\$0.00		\$0.00	\$0.00	
24					\$0.00		\$0.00	\$0.00	
25					\$0.00		\$0.00	\$0.00	
					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00 \$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
					\$0.00		\$0.00	\$0.00	
				SUBTOTALS:	\$4,080.65	O and the se	\$2,590.88	\$6,671.53	
				TO		Contingency: CONSTRUCT	10.0%	\$667.15 \$7,338.68	
			امن ۸	t, Engineering, &			32.0%	\$7,338.68 \$2,348.38	
			Auu	t, Engineering, &	Construction		SUBTOTAL:	\$9,687.06	
					Ashe	estos Abatemen	t Services:	\$0.00	
						Contingency:	10.0%	\$0.00	
				ΤΟΤΑΙ	ASBESTOS	CONSTRUCT		\$0.00	
						Services Fee:	9.0%	\$0.00	
							SUBTOTAL:	\$0.00	

Building Envelope Improvements Memorial Building Project No.: 4471-01

Measure Summary Table

5/2/2011

Savings											
Annual Demand Savings	0.0	kW/Year									
Electrical Energy Savings	0	kWh/Year									
Fossil Fuel Savings	27	mmBtu/Year									
Operational & Maintenance Savings	\$0	Per Year									
Energy Savings (\$)	\$462	Per Year									
Total Energy & O&M Savings	\$462	Per Year									
Project	Costs										
Total Measure Cost	\$9,952										
Payb	Payback										
Simple Payback	21.5	Year(s)									
Potential Incentives	\$0										
Simple Payback with Incentives	21.5	Year(s)									

ECM # 4

Project Name: City of Beacon Project Number: 4471-01 Calculated By: AMB Checked By: DI Date: 5/2/2011

	Date: 5/2/2011		
	Building Envelope Improvements		
	Memorial Building		
such as i	ion: ting door and window seals are aging and allowing infiltrat roof/wall joints are not sealed and allowing infiltration. The these areas increases the heating load.		
	ition: infiltration will be sealed and new weather stripping will be the heating load.	instal	lled
Given and Assu	imed Data:		
	k (Constant) (dP) ⁿ (Constant) DD - Degree Days Price per Gallon	= = =	20 6.69 5940 \$1.71
Area of Infiltration	on		
	146 feet door/hatch perimeter at 1/16" 600 feet of window frame perimeter at 1/64"		
	Total sqft	=	1.54
Calculations:			
	Infiltration Rate $(Q = k x (dP)^n x A)$	=	206.28
	Fuel Oil Thermal Savings (T = (Q x DD) / 4537)	=	270.06 therms
	Dollar Savings (D = T x Price per gallon)	=	\$461.81

	Project : Memorial Building Estimated by: AMB									
	Project #: 4471-01	4471-01 Checked by: DI								
	Measure: Building Envelope Impro		, A	Approved by:						
	Date: 05/02/11					File:	Cost Estima	ite		
			1	Marta		1 - 1-		Tatal Osat		
Item	Description	0.55	11	Mater Unit Price		Lab		Total Cost		
No.	Description	Qty.	Unit		Total	Unit Price	Total	Labor & Material		
1 2	Zerodraft Bid 3/26/11 Bond	1	LS LS	\$3,992.53 \$199.63	\$3,992.53	\$2,661.68	\$2,661.68	\$6,654.21		
2	Bolid	1	LS	\$199.63	\$199.63 \$0.00		\$0.00 \$0.00	\$199.63 \$0.00		
3 4					\$0.00		\$0.00	\$0.00		
4 5					\$0.00		\$0.00	\$0.00		
6					\$0.00		\$0.00	\$0.00		
7					\$0.00		\$0.00	\$0.00		
8					\$0.00		\$0.00	\$0.00		
9					\$0.00		\$0.00	\$0.00		
10					\$0.00		\$0.00	\$0.00		
11					\$0.00		\$0.00	\$0.00		
12					\$0.00		\$0.00	\$0.00		
13				1	\$0.00		\$0.00	\$0.00		
14				1	\$0.00		\$0.00	\$0.00		
15					\$0.00		\$0.00	\$0.00		
16					\$0.00		\$0.00	\$0.00		
17					\$0.00		\$0.00	\$0.00		
18					\$0.00		\$0.00	\$0.00		
19					\$0.00		\$0.00	\$0.00		
20					\$0.00		\$0.00	\$0.00		
21					\$0.00		\$0.00	\$0.00		
22					\$0.00		\$0.00	\$0.00		
23					\$0.00		\$0.00	\$0.00		
24					\$0.00		\$0.00	\$0.00		
25					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
					\$0.00		\$0.00	\$0.00		
				SUBTOTALS:	\$4,192.16		\$2,661.68	\$6,853.84		
						Contingency:	10.0%	\$685.38		
						CONSTRUCT		\$7,539.22		
			Aud	t, Engineering, &	Construction		32.0%	\$2,412.55		
						5	UBTOTAL:	\$9,951.78		
							1 O a m d	# 0.00		
						estos Abatemer		\$0.00		
				TOT :		Contingency:	10.0%	\$0.00		
						CONSTRUCT		\$0.00		
				Asbesto	os Abatement	Services Fee:	9.0%	\$0.00		
						Aspestos S	SUBTOTAL:	\$0.00		

Building Envelope Improvements Municipal Building Project No.: 4471-01

Measure Summary Table

5/2/2011

Savings						
Annual Demand Savings	0.0	kW/Year				
Electrical Energy Savings	0	kWh/Year				
Fossil Fuel Savings	97	mmBtu/Year				
Operational & Maintenance Savings	\$0	Per Year				
Energy Savings (\$)	\$1,299	Per Year				
Total Energy & O&M Savings	\$1,299	Per Year				
Project	Costs					
Total Measure Cost	\$17,896					
Payback						
Simple Payback	13.8	Year(s)				
Potential Incentives	\$0					
Simple Payback with Incentives	13.8	Year(s)				

ECM # 4

Project Name: City of Beacon Project Number: 4471-01 Calculated By: AMB Checked By: DI Date: 5/2/2011

	Building Envelope Improvements		
	Beacon Engine #1		
such as ro	on: ng door and window seals are aging and allowing infiltration. of/wall joints are not sealed and allowing infiltration. The inf as increases the heating load.		
Proposed Condit	ion:		
•	nfiltration will be sealed and new weather stripping will be ins	stalle	ed reducing
Given and Assum	ned Data:		
	k (Constant)	=	20
	(dP) ⁿ (Constant)	=	6.69
	DD - Degree Days	=	5940
	Price per Therm	=	\$1.34
Area of Infiltration	n		
	218 feet door/hatch perimeter at 1/16"		
	250 feet of window frame perimeter at 1/64"		
	.45 sqft hole in attic wall		
	50 seal ducting perim in roof at 1/16"		
	260 feet of roof/wall intersection at 1/16"		
	Total sqft	=	3.53
Calculations:			
	Infiltration Rate (Q = k x (dP) ^{n} x A)	=	471.71
	Natural Gas Thermal Savings (T = (Q x DD) / 2890)	=	969.55 therms
	Dollar Savings (D = T x Price per Therm)	=	\$1,299.19

	Project : Municipal Building Estimated by: AMB							
	Project #: 4471-01 Checked by: DI							
	Measure: Building Envelope Impro							
	Date: 05/02/11					File:	Cost Estima	te
Hom				Motor	ial	Lab		Total Cost
Item No.	Description	0.57	Unit	Mater Unit Price	Total	Labe Unit Price	or Total	Total Cost Labor & Material
1	Zerodraft Bid 3/26/11	Qty.	LS	\$7,179.79	\$7,179.79	\$4,786.52	\$4,786.52	\$11,966.31
2	Bond	1	LS	\$358.99	\$358.99	ψ4,700.52	\$0.00	\$358.99
3			20	\$000.00	\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6					\$0.00		\$0.00	\$0.00
7					\$0.00		\$0.00	\$0.00
8					\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
11					\$0.00		\$0.00	\$0.00
12 13					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00 \$0.00
13					\$0.00		\$0.00	\$0.00
14					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00
22					\$0.00		\$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00 \$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
				SUBTOTALS:	\$7,538.78	0	\$4,786.52	\$12,325.30
Contingency: 10.0%						\$1,232.53		
TOTAL DIRECT CONSTRUCTION COST: Audit, Engineering, & Construction Management: 32.0%						\$13,557.83		
			Audi	t, Engineering, &	Construction		32.0% SUBTOTAL:	\$4,338.51
						2	DODIOTAL.	\$17,896.34
					Asha	estos Abatemen	t Services	\$0.00
						Contingency:	10.0%	\$0.00
				ΤΟΤΑΙ		CONSTRUCT		\$0.00
						Services Fee:	9.0%	\$0.00
							SUBTOTAL:	\$0.00

Building Envelope Improvements Tompkins Firehouse Project No.: 4471-01

Measure Summary Table

5/2/2011

Savings						
Annual Demand Savings	0.0	kW/Year				
Electrical Energy Savings	0	kWh/Year				
Fossil Fuel Savings	130	mmBtu/Year				
Operational & Maintenance Savings	\$0	Per Year				
Energy Savings (\$)	\$1,760	Per Year				
Total Energy & O&M Savings	\$1,760	Per Year				
Project	Costs					
Total Measure Cost	\$26,119					
Payback						
Simple Payback	14.8	Year(s)				
Potential Incentives	\$0					
Simple Payback with Incentives	14.8	Year(s)				

ECM # 4

Project Name: City of Beacon Project Number: 4471-01 Calculated By: AMB Checked By: DI Date: 5/2/2011

	Date: 5/2/2011						
	Building Envelope Improvements						
	Beacon Engine #1						
such as ro	on: ng door and window seals are aging and allowing infiltration oof/wall joints are not sealed and allowing infiltration. The in as increases the heating load.						
Proposed Condi							
Areas of i the heatin	nfiltration will be sealed and new weather stripping will be in: g load.	stalle	ed reducing				
Given and Assur	ned Data:						
	k (Constant) (dP) ⁿ (Constant) DD - Degree Days Price per Therm	= = =	20 6.69 5940 \$1.35				
Area of Infiltratio							
	218 feet door/hatch perimeter at 1/16" 260 feet of roof/wall intersection at 1/16"						
	Total sqft	=	4.74				
Calculations:							
	Infiltration Rate $(Q = k x (dP)^n x A)$	=	634.16				
	Natural Gas Thermal Savings (T = (Q x DD) / 2890)	=	1303.42 therms				
	Dollar Savings (D = T x Price per Therm)	=	\$1,759.62				

LABOR & MATERIAL ESTIMATE

WENDEL

Project :	Fompkins Firehouse	Estimated by:	AMB
Project #: 4	1471-01	Checked by:	DI
Measure:	Building Envelope Improvements	Approved by:	DI
Date: (05/02/11	File:	Cost Estimate

Item				Mate	erial	Lab	or	Total Cost
No.	Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Material
	Zerodraft Bid 3/26/11	1	LS	\$10,478.65	\$10,478.65	\$6,985.76	\$6,985.76	\$17,464.41
2	Bond	1	LS	\$523.94	\$523.94	+ - /	\$0.00	\$523.94
3					\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6					\$0.00		\$0.00	\$0.00
7					\$0.00		\$0.00	\$0.00
8					\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
11					\$0.00		\$0.00	\$0.00
12					\$0.00		\$0.00	\$0.00
13					\$0.00		\$0.00	\$0.00
14					\$0.00		\$0.00	\$0.00
15					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00
22					\$0.00		\$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
				SUBTOTALS:	\$11,002.59		\$6,985.76	\$17,988.35
						Contingency:	10.0%	\$1,798.84
TOTAL DIRECT CONSTRUCTION COST:						\$19,787.19		
			Auc	dit, Engineering, &	& Construction		32.0%	\$6,331.90
						S	UBTOTAL:	\$26,119.08
Asbestos Abatement Services:						\$0.00		
						Contingency:	10.0%	\$0.00
						CONSTRUCT		\$0.00
				Asbes	tos Abatement		9.0%	\$0.00
						Asbestos S	UBTOTAL:	\$0.00
							TOTAL:	\$26,119.08



FIM #6: Pump and Motor Upgrades



FIM #6: PUMP AND MOTOR UPGRADES

INVESTIGATION

A number of pump systems throughout the City of Beacon water treatment and wastewater treatment facilities were evaluated for potential energy efficiency improvements. Many of the pumps and process equipment motors are at or beyond their expected design life and of lower efficiency than currently available models. The opportunity exists to replace existing pumps with more efficient models, replace motors with new premium efficiency models or to rehabilitate existing pumps with pump coating or mechanical rebuilds to improve wire-to-water efficiency.

Motor and pump replacements for the various equipment and processes at the water and wastewater facilities were investigated to reduce electrical consumption and demand. Wendel identified potential pump replacement and motor retrofit opportunities and determined annual energy and maintenance cost savings for the various pump and motor systems evaluated. Improvements at the two water well sites were covered as a separate measure in this report.

Pump coating opportunities were investigated because they decrease the friction of the pumped materials against the pump, allowing for more efficient pumping. For the pump coating work, installed pump efficiency values provided by manufacturers were utilized as the baseline for the existing pumps. Wendel identified feasible pump coating retrofits and determine annual energy and maintenance cost savings for the applicable pumps at the water and wastewater facilities.

Existing System

The tables on the following page highlight the major existing pumps at the water and wastewater treatment facilities in the City of Beacon. They include HP, efficiency, and hours of operation for equipment greater than 5 HP, and operating at least 2,000 hours per year. Motor loading, power factor, pump and motor efficiency will be estimated based on the age of the equipment or pulled



from the available nameplate and pump curve data provided by the City of Beacon.

Itom Description	Motor	Pump	Operating	Q	TDH	Motor	
Item Description	Efficiency	Efficiency	hours	(gpm)	(ft)	HP	VFD
Recycle Pump 1 ¹	86.0%	47.0%	2000	340	48	10	No
Recycle Pump 2	87.0%	56.7%	2000	340	48	10	No
High Lift Pump 1	95.0%	83.0%	5870	1390	210	100	Yes
High Lift Pump 2	95.0%	83.0%	5870	1390	210	100	Yes
High Lift Pump 3	95.0%	83.0%	5870	1390	210	100	Yes

City of Beacon Water Treatment Plant

1. Motor efficiencies were not available for recycle pump 1; therefore, it was assumed that it had an efficiency of 86% for calculations.

Itom Description	Motor	Pump	Operating	Q	TDH	Motor	
Item Description	Efficiency	Efficiency	hours	(gpm)	(ft)	HP	VFD
Return Sludge Pump 1	87.0%	70.0%	2920	2100	13	15	No
Return Sludge Pump 2	89.0%	70.0%	2920	2100	13	15	No
Return Sludge Pump 3	92.4%	70.0%	2920	2100	13	15	No
Raw Sewage Pump 1	92.4%	64.0%	2920	5250	24	60	Yes
Raw Sewage Pump 2	92.4%	64.0%	2920	5250	24	60	Yes
Raw Sewage Pump 3	92.4%	64.0%	2920	5250	24	60	No

City of Beacon Wastewater Treatment Plant

Proposed System

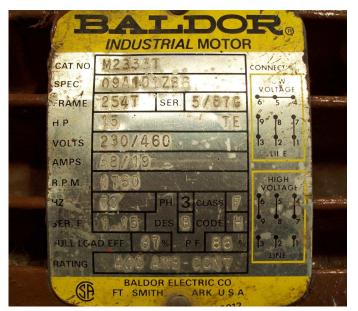
Three (3) options were considered as part of this study for increasing the efficiency of the pumps currently operating at the City of Beacon water and wastewater facilities. These options, which include motor replacement, pump coating and pump rehabilitation/replacement, are described below.

Option 1: Motor Replacements



There are several motors at the water treatment plant (WTP) and wastewater treatment plant (WWTP) that meet the 5HP and 2,000 or more operating hours per year criteria for consideration for upgrade. The analysis of the return sludge pumps and raw sewage pumps at the WWTP highlighted that the anticipated energy savings of replacing motors with efficiencies less than 90% would offset the projected capital costs within a reasonable period of time. The motors in recycle pump No's 1 and 2 had efficiencies of 87% and 89%, respectively. The remaining pumps at the WWTP had efficiencies 91.5% and higher.

The recycle pumps at the WTP met the criteria for consideration; however, further analysis revealed that the motors were integral to the pump for this type of pump and could not be replaced. The high lift pumps also met the criteria; however, they were already equipped with high efficiency motors. Therefore, the recycle pump motors and the high lift pump motors were removed from further investigation for this option, and no motor replacements were recommended for the WTP.



The calculations that follow this section indicate the energy savings, projected costs and simple payback for this option for recycle pump No's 1 and 2 at the WTP. Equipment and replacement costs were obtained from vendors, and pump and motor information was obtained from plant personnel. It was assumed that motor replacements would not have a quantifiable effect on operation and maintenance of the pumps.

Option 2: Pump Coating

It is proposed that the pumps which are in service for at least 2,000 hours per year have pump coatings applied to increase their efficiencies. According to the website of Belzona (a coating



manufacturer), increases in efficiency following pump coating range from 7% to 40%, depending on the age and condition of the pump, with the newest pumps having the lowest efficiency gains. This is due to the fact that the cited efficiency improvements include efficiency gains provided by disassembly and preparation (sand blasting and cleaning) of pump prior to coating. In addition, a white paper highlighting a pilot study performed by the Monroe County Water Authority (MCWA) with funding from NYSERDA showed increases in efficiency of 6-14% attributable to pump coating alone. Based on the MCWA study, an average efficiency increase of 10% due to the pump coating process was utilized for this analysis. Payback period changes significantly depending on what percent improvement is estimated. For example, at the WTP, efficiency increases of 6%, 10% and 14% give estimated payback periods of 15.3 years, 9.9 years and 7.5 years, respectively.

Based on the above criterion, pumps that were evaluated for pump coating included the recycle pumps and high lift pumps at the water treatment plant, and the return sludge and raw sewage pumps at the wastewater treatment plant. The calculations that follow this section indicate the energy savings, projected costs and simple payback for this option. Coating costs and pump disassembly and reassembly costs were obtained separately from two different vendors. Pump efficiencies for the existing pumps were provided by plant personnel. It was assumed that pump coating would not have a quantifiable effect on operation and maintenance of the pumps; however, the smooth coating would improve the operating point of the pumps so that they would use less electricity for operation.



Option 3: Pump Replacement/Rehabilitation



It is proposed that pumps with efficiencies 70% or lower be evaluated for replacement with newer, more efficient models or rehabilitated to attempt to bring them back to their original installed efficiencies. Pump impellers wear down over time, resulting in reduced efficiencies due to internal recycle and mechanical parts need periodic replacement to keep a pump operating at or near its design parameters. The sludge pumps in the water treatment plant have low design efficiencies; however, they each only run approximately 125 hours per year, thus, there would not be significant energy cost savings associated with replacing them, resulting in a poor payback. The recycle pumps at the WTP were considered for replacement; however, newer pumps didn't provide any significant efficiency gains due to operating constraints. These pumps, therefore, will not be considered for replacement until warranted by attrition.

The three high lift pumps at the WTP were evaluated to compare their current working efficiencies to their original certified pump curve. These pumps were originally installed in 1995, with pump No. 1 replaced some time later. To perform the analysis, the following steps were taken. First, the pump system head was calculated and the corresponding system curve was generated based on information obtained from plant personnel and drawings. Next, the certified pump curve provided by the manufacturer was plotted. Third, based on pressure and flow readings taken for the high lift pumps over a period from 4/13/10 through 4/21/10, a field pump curve was generated. This field curve was compared to the manufacturer's curve where it was determined that the pump was no longer operating at its optimal efficiency. Using centrifugal pump affinity laws, the pump heads obtained at various efficiencies vs. flow were plotted along with the original manufacturer's certified curve. Finally, using the same head and flow from the field data, the potential efficiency increase due to pump rehabilitation was determined.

The return sludge pumps and the raw sewage pumps at the WWTP all have low efficiencies and they have operational problems that have led to some of them being left out of service rather than rotating them with their counterparts. These pumps need to be replaced to provide adequate pumping capacity and redundancy, thus, they were evaluated for replacement as part of this study.



Using simple payback analysis, it is not cost effective to upgrade the existing pumps at the WWTP solely based on energy savings. However, due to their age and poor condition, it is likely that these pumps will need to be replaced in the near future. Replacing the pumps in kind will result in no energy savings. Replacing them with different, more energy efficient pumps under this measure will generate energy savings while bringing back functionality for the pumps. The calculations that follow this section indicate the energy savings, projected costs and simple payback for this option. Pump replacement costs were obtained from pump vendors. Installation costs were estimated based on previous jobs. Existing pump information and field data was provided by plant personnel.

It was assumed that pump rehabilitation would not have a quantifiable effect on operation and maintenance of the pumps. However, replacement of the pumps at the WWTP would likely decrease operation and maintenance costs. This rationale is due to the fact that since the pumps are in poor working condition, some sort of rehabilitation is necessary in the near future to keep/make the pumps operational. For this calculation, a price was obtained for rehabilitation, and then it was assumed that the rehabilitation would have a service life of 15 years. The cost of rehabilitation was divided over 15 years and considered to be maintenance cost savings, since new pumps would not require overhaul for at least 15 years.

RECOMMENDATIONS

Water Treatment Plant

It is recommended that the following improvements be implemented at the WTP to increase energy efficiency of pump operation:

- Rehabilitate two of the three high lift pumps, including impeller replacements, and other worn mechanical parts, such as bearings and seals, that have contributed to decreased efficiencies (relative to original certified pump curves).
- Install a new higher efficiency 18-pulse VFD.
- Install pump coating on the three high lift pumps.
- Install pump coating on the two recycle pumps.

There were no motor replacements recommended at the WTP. Existing motors were already high



efficiency, or they did not meet the criteria for replacement. The recycle pump motors were integral to the pumps and could not be replaced.

Wastewater Treatment Plant

It is recommended that the following improvements be implemented at the WWTP to increase energy efficiency of pump operation:

- Replace the three existing return sludge pump assemblies with three new 15 HP pump assemblies.
- Replace the three existing raw sewage pump assemblies with three new 40 HP pump assemblies.
- Install pump coating on the new return sludge pumps.
- Install pump coating on the new raw sewage pumps.
- Allowance of \$285,803 with fees is included for valve replacements and / or bypass pumping to accommodate pump replacements. (FIM 17 on "Total Project Summary")

Pump and Motor Upgrades - WWTP Wastewater Treatment Plant

Project No.: 4471-01

Measure Summary Table

Savings						
Annual Demand Savings	135.5	kW/Year				
Electrical Energy Savings	98,930	kWh/Year				
Fossil Fuel Savings	0	mmBtu/Year				
Operational & Maintenance Savings (NOTE 1)	\$17,794	Per Year				
Energy Savings (\$)	\$9,362	Per Year				
Total Energy & O&M Savings	\$27,156	Per Year				
Project C	osts					
Total Measure Cost	\$788,579					
Payback						
Simple Payback	29.0	Year(s)				

1. Annual operational and maintenance savings are calculated based on the cost to repair the existing pumps, which are all in poor working condition, divided over an estimated 20-year lifespan of the repaired equipment.

Project Name:	City of Boa	con EPC FIM#6 W		lacoment					
-	•		WIF - Fullip Nep	lacement					
Project Number 4471-01 Calculated By: CLM									
-	CLM								
Checked By:									
Date:	1/11/2011								
Wastewater Plant - Return Sludge Pump Installation									
Existing System Parameters: 3 Pumps									
Existing Motor Nameplate HP: 15 HP									
		* SG / 3956 / Pumj	p Efficiency)						
Input Hp = Pum	-								
Input kW = (Inp Existing Head :	•	0)	13	ft					
			Existing Pump	s					
Rated Flow (GPM)	Hours	Pump Efficiency (PE)	Motor Efficiency (ME)	Pump BHP	Input HP	Input kW	Input kWh		
2,100	2,920	60.0%	87.0%	11.5	13.2	9.9	28,798		
2,100	2,920	60.0%	89.0%	11.5	12.9	9.6	28,151		
2,100 Total:	2,920 8,760	60.0%	92.4%	11.5	12.4	9.3 9.6	27,115 84,063		
Input Hp = Pum Input kW = (Inp Proposed Head	np BHP / ME out Hp * 0.746		13						
			Proposed Pun	р					
Rated Flow		Pump Efficiency	Motor Efficiency						
(GPM)	Hours	(PE)	(ME)	Pump BHP	Input HP	Input kW	Input kWh		
2,100	2,920	73.0%	92.4%	9.5	10.2	7.6	22,286		
2,100	2,920	73.0%	92.4%	9.5	10.2	7.6	22,286		
2,100	2,920	73.0%	92.4%	9.5	10.2	7.6	22,286		
Total:	8,760					7.6	66,858		
		ummary							
Estimated Existi			8,760						
Estimated Propo			8,760						
Estimated Month		gs	2.0 17,205						
Estimated kWh Estimated Cost	-		\$6.30						
Estimated Cost			\$0.086						
Estimated Dollar			\$1,628						
	Jannyo		ψ1,020						
Assumptions:									
	pumps have t	three (3) different r	motors with three (3) different ef	ficiencies.	It is			
		otors whose efficie							

recommended that the two motors whose efficiencies are less than 90% be replaced with NEMA premium motors (which are indicated in the motor calculation).

2. Since the existing RAS pumps are older the existing pump efficiencies were decreased by 10% from 70% to 60%.

Project Name:	City of Bea	con EPC FIM#6 W	/WTP - Pump Rep	lacement			
Project Number	4471-01						
Calculated By:							
Checked By:	02.01						
-	4/44/0044						
Date:	1/11/2011						
	W	astewater Plar	nt - Raw Sewa	ge Pump li	nstallatio	on	
Existing Syste	m Parameter	rs:	3	Pumps			
Existing Motor			60	HP			
Pump BHP = (I	Flow * Head	* SG / 3956 / Pum	p Efficiency)				
Input Hp = Pun	np BHP / ME						
Input kW = (Inp	out Hp * 0.74	6)					
Existing Head	:		24	ft			
			Existing Pum	ns			
Rated Flow		Pump Efficiency	Motor Efficiency				
(GPM)	Hours	(PE)	(ME)	Pump BHP	Input HP	Input kW	Input kWh
5,250	2,920	64.0%	91.5%	49.8	54.4	40.6	118,477
5,250	2,920	64.0%	92.4%	49.8	53.9	40.2	117,323
5,250	2,920	64.0%	92.4%	49.8	53.9	40.2	117,323
Totalı						40.3	353,124
Proposed Moto	or Nameplate		60	l Pumps HP ficiency)		40.0	000,121
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pun Input kW = (Inp	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74	e HP: * Specific Gravity	60	HP ficiency)		10.0	
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pun Input kW = (Inp	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74	e HP: * Specific Gravity	60 / 3956 / Pump Ef 24	HP ficiency) ft		10.0	
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pun Input kW = (Inp	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74	e HP: * Specific Gravity 6)	60 / 3956 / Pump Ef 24 Proposed Pun	HP ficiency) ft			
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pun Input kW = (Inp Proposed Head	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74	e HP: * Specific Gravity	60 / 3956 / Pump Ef 24	HP ficiency) ft	Input HP	Input kW	Input kWh
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pun Input kW = (Inp Proposed Head Rated Flow	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d:	 HP: Specific Gravity 6) Pump Efficiency 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency	HP ficiency) ft	Input HP 41.5		Input kWh
Proposed Syst Proposed Moto Pump BHP = (I Input Hp = Pun Input kW = (Inp Proposed Head Rated Flow (GPM)	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours	e HP: * Specific Gravity 6) Pump Efficiency (PE)	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME)	HP ficiency) ft Pump BHP		Input kW	
Proposed Syst Proposed Moto Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920	e HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0%	60 / 3956 / Pump Ef 24 Proposed Pun Motor Efficiency (ME) 92.4%	HP ficiency) ft Pump BHP 38.4	41.5	Input kW 31.0	Input kWh 90,466
Proposed Syst Proposed Moto Pump BHP = (I Input Hp = Pun Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 	60 / 3956 / Pump Ef 24 <i>Proposed Pum</i> Motor Efficiency (ME) 92.4% 92.4%	HP ficiency) ft Pump BHP 38.4 38.4	41.5 41.5	Input kW 31.0 31.0	Input kWh 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 	60 / 3956 / Pump Ef 24 <i>Proposed Pum</i> Motor Efficiency (ME) 92.4% 92.4%	HP ficiency) ft Pump BHP 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 Total:	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 8,760	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% 83.0% 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4%	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 Total: Estimated Exist	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 8,760 Sting Total Hou	e HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4%	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Moto Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 Total: Estimated Exist	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 8,760 Sing Total Hou osed Hours p	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4% 92.4% 8,760 8,760	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Moto Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250 5,250	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 8,760 Sting Total Hou osed Hours p thly kW Savin	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4%	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 5,250 Total: Estimated Exist Estimated Prop Estimated kWh	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 2,920 8,760 Saving Total Hou osed Hours p thly kW Savin Savings	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4%	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 5,250 Total: Estimated Exist Estimated Prop Estimated Mont Estimated KWh	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 2,920 8,760 Saving Total Hou osed Hours p thly kW Savin Savings / kW	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 93.4%93.4% 93.4%93.4% 93.4% 93.4% 93.4%93.4% 93.4% 93.4% 93	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 5,250 Total: Estimated Exist Estimated Prop Estimated Mont Estimated Cost Estimated Cost	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 2,920 8,760 Set ting Total Hou osed Hours p thly kW Savin Savings / kW / kWh	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 93.4% 93.4% 93.4% 93.4% 93.8% 93.8% 83.760 84.760 85.760 85.760 85.760 85.760 85.760 85.760	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I Input Hp = Pum Input kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 5,250 Total: Estimated Exist Estimated Prop Estimated Mont Estimated KWh	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 2,920 8,760 Set ting Total Hou osed Hours p thly kW Savin Savings / kW / kWh	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 93.4%93.4% 93.4%93.4% 93.4% 93.4% 93.4%93.4% 93.4% 93.4% 93	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466
Proposed Syst Proposed Mote Pump BHP = (I nput Hp = Pum nput kW = (Inp Proposed Head Rated Flow (GPM) 5,250 5,250 5,250 5,250 Total: Estimated Exist Estimated Prop Estimated KWh Estimated Cost Estimated Cost	tem Paramet or Nameplate Flow * Head np BHP / ME out Hp * 0.74 d: Hours 2,920 2,920 2,920 2,920 2,920 8,760 Set ting Total Hou osed Hours p thly kW Savin Savings / kW / kWh	 HP: * Specific Gravity 6) Pump Efficiency (PE) 83.0% 83.0% 83.0% ummary urs per Year ver Year 	60 / 3956 / Pump Ef 24 Proposed Pum Motor Efficiency (ME) 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 92.4% 93.4% 93.4% 93.4% 93.4% 93.8% 93.8% 83.760 84.760 85.760 85.760 85.760 85.760 85.760 85.760	HP ficiency) ft Pump BHP 38.4 38.4 38.4	41.5 41.5	Input kW 31.0 31.0 31.0	Input kWh 90,466 90,466 90,466

1. The existing pumps have three (3) different motors with two (2) different efficiencies. These motors were not changed for this exercise because they were already efficient. In the future, when the motors ae at the end of their service life, it is recommended that they be replaced with NEMA

LABOR & MATERIAL ESTIMATE WENDEL Project : City of Beacon EPC Estimated by: CLM Project #: 4471-01 Checked by: Measure: Pump and Motor Upgrades - WWTP Approved by: Date: 05/02/11 File: Cost Estimate Material Labor **Total Cost** Item No. Description Qty. Unit Unit Price Total Unit Price Total Labor & Material 1 Blue Heron Bid 4/1/11 1 LS \$300,000.00 \$300,000.00 \$200,000.00 \$200,000.00 \$500,000.00 \$33,000.00 2 ITT A-C Pump alternate 1 LS \$33,000.00 \$33,000.00 \$0.00 \$10,098.18 3 Bond 1 LS \$10.098.18 \$10.098.18 \$0.00 \$0.00 4 \$0.00 \$0.00 5 \$0.00 \$0.00 \$0.00 6 \$0.00 \$0.00 \$0.00 7 \$0.00 \$0.00 \$0.00 8 \$0.00 \$0.00 \$0.00 9 \$0.00 \$0.00 \$0.00 10 \$0.00 \$0.00 \$0.00 11 \$0.00 \$0.00 \$0.00 \$0.00 12 \$0.00 \$0.00 13 \$0.00 \$0.00 \$0.00 14 \$0.00 \$0.00 \$0.00 15 \$0.00 \$0.00 \$0.00 16 \$0.00 \$0.00 \$0.00 17 \$0.00 \$0.00 \$0.00 18 \$0.00 \$0.00 \$0.00 19 \$0.00 \$0.00 \$0.00 20 \$0.00 \$0.00 \$0.00 21 \$0.00 \$0.00 \$0.00 22 \$0.00 \$0.00 \$0.00 23 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 24 25 \$0.00 \$0.00 \$0.00 26 \$0.00 \$0.00 \$0.00 27 \$0.00 \$0.00 \$0.00 28 \$0.00 \$0.00 \$0.00 29 \$0.00 \$0.00 \$0.00 \$0.00 30 \$0.00 \$0.00 31 \$0.00 \$0.00 \$0.00 32 \$0.00 \$0.00 \$0.00 33 \$0.00 \$0.00 \$0.00 34 \$0.00 \$0.00 \$0.00 \$0.00 35 \$0.00 \$0.00 \$0.00 \$0.00 \$0.00 \$343,098.18 \$200,000.00 \$543,098.18 SUBTOTALS: \$54,309.82 10.0% Contingency: TOTAL DIRECT CONSTRUCTION COST: \$597,408.00 Audit, Engineering, & Construction Management: 32.0% \$191,170.56 SUBTOTAL: \$788,578.56 Asbestos Abatement Services: \$0.00 0.0% \$0.00 Contingency: TOTAL ASBESTOS CONSTRUCTION COST: \$0.00 Asbestos Abatement Services Fee: 0.0% \$0.00 Asbestos SUBTOTAL: \$0.00 TOTAL: \$788,578.56

Pump and Motor Upgrades City of Beacon Water Treatment Plant Project No.: 4471-01

Measure Summary Table

19-Apr-10

		17-Api-10					
Savings							
Average Demand Savings	509.3	kW/Month					
Electrical Energy Savings	389,092	kWh/Year					
Fossil Fuel Savings	0	mmBtu/Year					
Operational & Maintenance Savings	\$0	Per Year					
Energy Savings (\$)	\$38,315	Per Year					
Total Energy & O&M Savings	\$38,315	Per Year					
Project	Costs						
Total Measure Cost	\$165,908						
Payk	back						
Simple Payback	4.3	Year(s)					
Potential Incentives	\$0						
Simple Payback with Incentives	4.3	Year(s)					

to achieve th dditional effic ncy Improver ater): pumps were o Recycle P-1 w	ne same results.(ciency gains due t	Case studies pr o pump rebuil	rovided by the venc	ry of Beacon Water T lor have shown pump				
IS 9/2010 e potential to to achieve th dditional effic ency Improver ater): pumps were of Recycle P-1 w	ne same results. (ciency gains due t ment:	Case studies pr o pump rebuil	rovided by the venc					
9/2010 e potential to to achieve th dditional effic ency Improver ater): pumps were of Recycle P-1 w	ne same results. (ciency gains due t ment:	Case studies pr o pump rebuil	rovided by the venc					
e potential to to achieve th dditional effic ency Improver ater): pumps were o Recycle P-1 w	ne same results. (ciency gains due t ment:	Case studies pr o pump rebuil	rovided by the venc					
to achieve th dditional effic ncy Improver ater): pumps were o Recycle P-1 w	ne same results. (ciency gains due t ment:	Case studies pr o pump rebuil	rovided by the venc					
to achieve th dditional effic ncy Improver ater): pumps were o Recycle P-1 w	ne same results. (ciency gains due t ment:	Case studies pr o pump rebuil	rovided by the venc					
to achieve th dditional effic ncy Improver ater): pumps were o Recycle P-1 w	ne same results. (ciency gains due t ment:	Case studies pr o pump rebuil	rovided by the venc					
dditional effic ncy Improver ater): pumps were c Recycle P-1 w	ciency gains due t ment:	o pump rebuil		ior nave snown pump	5 eniciency i	mprovements	5 01 0-14 /2 due	to pump
ncy Improver ater): oumps were c Recycle P-1 w	ment:							
ater): oumps were o Recycle P-1 w								
ater): oumps were o Recycle P-1 w						100/		
oumps were o Recycle P-1 w	operating at their					10%		
Recycle P-1 w	operating at their					1		
					<i>cc</i>	0.404		
						86%		
				during peak demand	; however,			
	n operation durin							
		assembly of th	e High Lift Pumps (I	HLP) because it is inc	luded in			
n the following	ng pages.							
		Dura Tirra						
Head (ft)	Flow (gpm)		Pump Efficiency	Motor Efficiency	WHP	BHP	kW	kWh
48	340	2000	47.0%	86.0%	4.12	10.20	7.60	15,206
				87.0%	4.12	8.35		12,460
	800		70.0%	95.0%	31.72	47.69		208,773
157	800	5870	70.0%	95.0%	31.72	47.69	35.57	208,773
157	800	5870	70.0%	95.0%	31.72	47.69	35.57	208,773
						Total A	nnual kWh	653,986
		Run Time	Pump Efficiency	Motor Efficiency	WHP			1344
11			Pump Fificiency	MOTOR FITICIENCY				
Head (ft)	Flow (gpm)	(hrs/yr)		Motor Enclosed	WHF	BHP	kW	kWh
48	340	2000	57.0%	86.0%	4.12	8.41	6.27	12,539
48 48	340 340	2000 2000	57.0% 66.7%	86.0% 87.0%	4.12 4.12	8.41 7.10	6.27 5.30	12,539 10,592
48 48 157	340 340 800	2000 2000 5870	57.0% 66.7% 80.0%	86.0% 87.0% 95.0%	4.12 4.12 31.72	8.41 7.10 41.73	6.27 5.30 31.12	12,539 10,592 182,677
48 48 157 157	340 340 800 800	2000 2000 5870 5870	57.0% 66.7% 80.0% 80.0%	86.0% 87.0% 95.0% 95.0%	4.12 4.12 31.72 31.72	8.41 7.10	6.27 5.30 31.12 31.12	12,539 10,592 182,677 182,677
48 48 157	340 340 800	2000 2000 5870	57.0% 66.7% 80.0%	86.0% 87.0% 95.0%	4.12 4.12 31.72	8.41 7.10 41.73	6.27 5.30 31.12	kwn 12,539 10,592 182,677 182,677 182,677 571,160
1	n the followin Head (ft) 48 48 157 157	Head (ft) Flow (gpm) 48 340 48 340 157 800 157 800	Head (ft) Flow (gpm) Run Time (hrs/yr) 48 340 2000 48 340 2000 157 800 5870 157 800 5870 157 800 5870	Head (ft) Flow (gpm) Run Time (hrs/yr) Pump Efficiency 48 340 2000 47.0% 48 340 2000 56.7% 157 800 5870 70.0% 157 800 5870 70.0% 157 800 5870 70.0%	Head (ft) Flow (gpm) Run Time (hrs/yr) Pump Efficiency Motor Efficiency 48 340 2000 47.0% 86.0% 48 340 2000 56.7% 87.0% 157 800 5870 70.0% 95.0% 157 800 5870 70.0% 95.0% 157 800 5870 70.0% 95.0%	Head (ft) Flow (gpm) Run Time (hrs/yr) Pump Efficiency Motor Efficiency WHP 48 340 2000 47.0% 86.0% 4.12 48 340 2000 56.7% 87.0% 4.12 157 800 5870 70.0% 95.0% 31.72 157 800 5870 70.0% 95.0% 31.72 157 800 5870 70.0% 95.0% 31.72 157 800 5870 70.0% 95.0% 31.72	Head (ft) Flow (gpm) Run Time (hrs/yr) Pump Efficiency Motor Efficiency WHP BHP 48 340 2000 47.0% 86.0% 4.12 10.20 48 340 2000 56.7% 87.0% 4.12 8.35 157 800 5870 70.0% 95.0% 31.72 47.69 157 800 5870 70.0% 95.0% 31.72 47.69 157 800 5870 70.0% 95.0% 31.72 47.69 157 800 5870 70.0% 95.0% 31.72 47.69 157 800 5870 70.0% 95.0% 31.72 47.69 157 800 5870 70.0% 95.0% 31.72 47.69	Head (ft) Flow (gpm) Run Time (hrs/yr) Pump Efficiency Motor Efficiency WHP BHP kW 48 340 2000 47.0% 86.0% 4.12 10.20 7.60 48 340 2000 56.7% 87.0% 4.12 8.35 6.23 157 800 5870 70.0% 95.0% 31.72 47.69 35.57 157 800 5870 70.0% 95.0% 31.72 47.69 35.57 157 800 5870 70.0% 95.0% 31.72 47.69 35.57 157 800 5870 70.0% 95.0% 31.72 47.69 35.57 157 800 5870 70.0% 95.0% 31.72 47.69 35.57

Project Name:	City of Beacon	EPC - FIM#6 Pur	mp and Motor Up	grades Option 3	3: Pump Re	habilitation	
Project Number:	4771-01				•		
Calculated By:	SJR						
Checked By:	BMS						
•							
Date:	5/19/2010						
	PUMP REI	HABILITATIO	N - HIGH LIFT	PUMP NO	S 2 & 3		
Existing System Par	ameters:	2	Pumps concurre	nt operation			
Existing Nameplate	Motor HP:	100	HP				
Motor Efficiency (ME		95%					
Input HP = Pump BH							
Input kW = Input HP							
Pump BHP from pur	np curve						
			Existing				
	Hours		Pump Efficiency				
Measured Flow - GPN	И (HRH)	Measured TDH	(PE)	Pump BHP	Input HP	Input kW	Input kWh
800	8,760	157	46%	69	73	54	474,783
800	8,760	157	46%	69	73	54	474,783
						108	949,565
Tota Proposed System P Proposed Nameplate New VSD Efficiency	arameters: e Motor HP: (VE):	100 97% c Gravity / 3956 /)		100	040,000
	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746)	97%	Pump Efficiency)			
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746)	97% : Gravity / 3956 / 157	Pump Efficiency)			040,000
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH):	97% : Gravity / 3956 / 157	Pump Efficiency ft Proposed				
Tota Proposed System P Proposed Nameplat New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input KW = (Input Hp Proposed Discharge	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH):	97% c Gravity / 3956 / 157	Pump Efficiency ft Proposed Pump Efficiency		Input HP		
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input Hp = Pump BH Proposed Discharge Flow - GPM	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH)	97% 5 Gravity / 3956 / 157 TDH	Pump Efficiency ft Proposed Pump Efficiency (PE)	Pump HP	Input HP 49	Input kW	Input kWh
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760	97% 5 Gravity / 3956 / 157 TDH 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70%	Pump HP 45	49	Input kW 37	Input kWh 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input Hp = Pump BH Proposed Discharge Flow - GPM	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760	97% 5 Gravity / 3956 / 157 TDH	Pump Efficiency ft Proposed Pump Efficiency (PE)	Pump HP		Input kW	Input kWł
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760	97% 5 Gravity / 3956 / 157 TDH 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70%	Pump HP 45	49	Input kW 37 37	Input kWf 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70%	Pump HP 45	49	Input kW 37 37	Input kWf 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWf 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) e Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWł 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWł 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWI 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) e Head (PDH): Hours (MH) 8,760 8,760 1: 17,520 Hours Hours Hours	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 500%	Pump HP 45 45	49	Input kW 37 37	Input kWł 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV Electricity Cost per kV	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520 Hours Hours Hours tours Vh V s per month	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 5ummary 17,520 \$0.088 \$8.00	Pump HP 45 45	49	Input kW 37 37	Input kWf 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760	97% 5 Gravity / 3956 / 157 TDH 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70%	Pump HP 45	49	Input kW 37 37	Input kW 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70%	Pump HP 45	49	Input kW 37 37	Input kWl 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70%	Pump HP 45	49	Input kW 37 37	Input kWł 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWl 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) e Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWI 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) e Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWI 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kWl 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Proposed Pump Efficiency (PE) 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kW 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 500%	Pump HP 45 45	49	Input kW 37 37	Input kWl 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 500%	Pump HP 45 45	49	Input kW 37 37	Input kW 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV Electricity Cost per kV	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) e Head (PDH): Hours (MH) 8,760 8,760 1: 17,520 Hours Hours Hours	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 5ummary 17,520 \$0.088 \$8.00	Pump HP 45 45	49	Input kW 37 37	Input kW 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV Electricity Cost per kV Estimated kW Saving	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) Head (PDH): Hours (MH) 8,760 8,760 1: 17,520 Hours Hours Hours tours Vh V s per month	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 70% 70% 70% 70% 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kW 321,650 321,650
Tota Proposed System P Proposed Nameplate New VSD Efficiency Pump BHP = (Flow * Input Hp = Pump BH Input kW = (Input Hp Proposed Discharge Flow - GPM 800 800 Tota Estimated Total Run H Proposed Total Run H Electricity Cost per kV Electricity Cost per kV Estimated kW Saving	arameters: e Motor HP: (VE): Head * Specific P / ME / VE * 0.746) e Head (PDH): Hours (MH) 8,760 8,760 1: 17,520 Hours Hou	97% c Gravity / 3956 / 157 TDH 157 157	Pump Efficiency ft Pump Efficiency (PE) 70% 70% 70% 70% 70% 70% 70% 70% 70% 70%	Pump HP 45 45	49	Input kW 37 37	Input kW 321,650 321,650

1. Calculation was based on data obtained from field measurements taken from 4/13/10 through 4/21/10 and certified pump curves provided by the City of Beacon.

2. Two of three pumps run concurrently; each pump operates a total of 5760 hours per year. Two pumps are in simultaneous operation 8760 hours per year. High lift pump no. 1, which was a different model from pump no's 2 and 3, was assumed to have similar savings to those of pump no's 2 and 3. The hours of operation of pump #1 were added to the hours for pump no's 2 and 3 for this calculation.

LABOR & MATERIAL ESTIMATE

WENDEL

	Project :	City of Beacon				E	stimated by:	SJR	
	Project #:	447101					Checked by:	BMS	
	Measure:	Pump and Motor Upgrad	les - Combined			/	Approved by:	-	
	Date:	04/19/10					File:	Cost Estimate	
Item					Mate			abor	Total Cost
No.		Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Material
1	Blue Heron B	Bid 4/1/11	1	LS	\$67,200.00	\$67,200.00	\$44,800.00	\$44,800.00	\$112,000.00
2	Bonds		1	LS	\$2,261.99	\$2,261.99		\$0.00	\$2,261.99
3						\$0.00		\$0.00	\$0.00
4						\$0.00		\$0.00	\$0.00
5						\$0.00		\$0.00	\$0.00
6						\$0.00		\$0.00	\$0.00
						\$0.00		\$0.00	\$0.00
						\$0.00		\$0.00	\$0.00
<u> </u>									
				-					
				+					
				-					
				-					
				1					
	I		<u> </u>	1		¢60.464.00		¢44 000 00	¢114 064 00
					SUBTOTALS:	\$69,461.99	Contingono "	\$44,800.00	\$114,261.99
							Contingency:	10.0% RUCTION COST:	\$11,426.20 \$125,688.19
				۸	udit, Engineering,			32.0%	\$125,688.19
				A	uuit, Engineening,	a construction	ivialiagement.	SUBTOTAL:	
								SUBIUTAL:	\$165,908.41
							Achaetae Aba	tomont Scruicos:	\$0.00
								tement Services: 10.0%	
							Contingency:	RUCTION COST:	\$0.00 \$0.00
					٨-٢-	stos Abatement		9.0%	
					ASDE	SIUS ADATEMENT		9.0% estos SUBTOTAL:	\$0.00 \$0.00
							ASDE	SIUS SUBTUTAL.	φ 0. 00
								TOTAL	Ø405 000 11
								TOTAL:	\$165,908.41



FIM #7: Air Blower Improvements



FIM #7: AIR BLOWER IMPROVEMENTS

INVESTIGATION

The City of Beacon wastewater treatment plant is currently equipped with three positive displacement aeration blowers that utilize variable frequency drives to adjust blower output. Blower output required is determined by an automated dissolved oxygen control system that continually monitors dissolved oxygen levels in the three aeration basins. The potential exists to utilize a more efficient aeration blower technology such as a turbo blower to reduce energy requirements.

Existing System

The City of Beacon is currently equipped with an activated sludge system that utilizes three blowers equipped with variable frequency drives. The blowers are manufactured by Sanitaire, model number 121 x i7885 with a capacity of 5078 CFM and 21.7 psi and equipped with 200 HP premium efficiency motors with a nominal efficiency of 95%. The City of Beacon also utilizes an automated control system to adjust blower output to maintain aeration basin dissolved oxygen levels in the 1 to 2 mg/L range. During a site visit the dissolved oxygen levels in the three aeration basins were 2.32, 0.82 and 1.98 mg/L respectively. Each aeration blower is equipped with a Robicon 3VX9000 variable frequency drive that is used to vary air output to match demand conditions.

Proposed System

The potential to replace the three existing blowers with turbo centrifugal blowers was evaluated. This blower type has been shown to be approximately 5% more efficient than positive displacement blowers that the City of Beacon utilizes. The proposed system would include the replacement of the three existing blowers with two new turbo blowers. The anticipated savings is approximately 366,875 kWh per year for an approximate dollar savings of \$34,717 per year, with a project cost of approximately \$583,123 and a simple payback of 16.8 years. The cost estimate was developed based on equipment quotations and benchmarking from similar projects completed within the last year.



RECOMMENDATIONS

It is recommended that the City of Beacon install this type of blower technology because the existing blowers are 30 years old. The turbo blowers would provide similar air output with 5% less energy usage resulting in reduced electrical bills throughout the life of the equipment.

Air Blower Improvements Wastewater Treatment Plant

Project No.: 4471-01

Measure Summary Table

2-	Μ	ay	/-1	1

Savings							
Annual Demand Savings	502.6	kW/Year					
Electrical Energy Savings	366,875	kWh/Year					
Fossil Fuel Savings	0	mmBtu/Year					
Operational & Maintenance Savings	\$0	Per Year					
Energy Savings (\$)	\$34,717	Per Year					
Total Energy & O&M Savings	\$34,717	Per Year					
Projec	t Costs						
Total Measure Cost	\$542,263						
Рау	back						
Simple Payback	15.6	Year(s)					
Potential Incentives (Note 1)	\$33,019						
Simple Payback with Incentives	14.7	Year(s)					

Project Name:	City of Bea	Icon EPC FIM#9 W	/WTP - Aeration B	lower Upgrade	S		
Project Number:	4471-01			10			
Calculated By:	CLM						
Checked By:	BMS						
	1/6/2011						
Date:	1/0/2011						
	v	astewater Pla	nt - Aeration B	lower Impro	vements		
Existing System	Parameter	rs:	-	Blowers			
Existing Motor Name	-		200	HP			
Blower BHP = Motor							
Input HP = Blower B	HP/TME						
kW = (HP * 0.746)							
TME = ME x BE Load Factor (LF) =	0.65						
Motor Eff. (ME) =	0.05						
Blower Eff (BE) =	0.35						
5.000 2.1 (52) -	0110						
			Existing Blowe				
			Existing blowe	=13			
	Hours	Total Mechanical	Efficiency (TME)	Blower BHP	Input HP	Input kW	Input kWh
Blower 1	2,920		3%	130.0	182.5	136.1	397,448
Blower 2	2,920	71.	.3%	130.0	182.5	136.1	397,448
Blower 3	2,920	71.	.3%	130.0	182.5	136.1	397,448
Total:	8,760					136.1	1,192,344
Proposed System Proposed Motor Nar Blower BHP = Motor Input HP = Blower B kW = (HP * 0.746) ME = BE =	neplate HP: HP x PR		200	HP			
			Proposed Blov	ver			
Average Rated Flow							
(CFM) ²	Hours	Power Ra	atio (PR) ¹	Blower BHP	Input HP	Output kW	Input kWh
3,517	4,380	60.	.0%	120.0	126.3	94.2	412,734
3,517	4,380	60.	0%	120.0	126.3	94.2	412,734
Total:	8,760					94.2	825,469
	Sun	nmary					
Estimated Existing To			8,760				
Estimated Proposed I			8,760				
Estimated Monthly kW			41.9				
Estimated kWh Saving			366,875				
Estimated Cost / kW			\$6.30				
Estimated Cost / kWh			\$0.086				
Estimated Dollar Savi	ngs		\$34,717]			
Assumptions:							

% kWh savings were compared to a study in the Water Environment &Technology (WE&T) publication from the Water Environment Federation (WEF) where there was a 37% power reduction draw when a centrifugal blower was replaced with a turbo blower (see attachment).

Notes:

1. Power Ratio (PR) found on manufacturer provided blower curve (see attachment)

2. Average air flow was calculated based on one year of hydraulic and loading data provided by the City of

	Project : City of Beacon EPC					Estimated by:	CLM		
	Project #: 4471-01					Checked by:			
	Measure: Aeration Blower Upgrades					Approved by:			
	Date: 05/02/11					File:	Cost Estimate		
Item				Mate	orial		bor	Total Cost	
No.	Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Materi	
1	Blue Heron Bid 4/1/11	1	LS	\$219,639.60	\$219,639.60	\$146,426.40	\$146,426.40	\$366,066.0	
2	Bond	1	LS	\$7,393.20	\$7,393.20		\$0.00	\$7,393.2	
3					\$0.00		\$0.00	\$0.	
4					\$0.00		\$0.00	\$0.	
5					\$0.00		\$0.00	\$0.0	
6					\$0.00		\$0.00	\$0.0	
7					\$0.00		\$0.00	\$0.0	
8					\$0.00		\$0.00	\$0.0	
9					\$0.00		\$0.00	\$0.0	
10 11					\$0.00 \$0.00		\$0.00 \$0.00	\$0.0 \$0.0	
12					\$0.00		\$0.00	\$0.0 \$0.0	
13					\$0.00		\$0.00	\$0.0 \$0.0	
14					\$0.00		\$0.00	\$0.0	
15					\$0.00		\$0.00	\$0.	
16					\$0.00		\$0.00	\$0.0	
17					\$0.00		\$0.00	\$0.	
18					\$0.00		\$0.00	\$0.0	
19					\$0.00		\$0.00	\$0.0	
20					\$0.00		\$0.00	\$0.0	
21					\$0.00		\$0.00	\$0.0	
22					\$0.00		\$0.00	\$0.0	
23					\$0.00		\$0.00	\$0.0	
24					\$0.00		\$0.00	\$0.	
25					\$0.00		\$0.00	\$0.0	
26					\$0.00		\$0.00	\$0.0	
27					\$0.00		\$0.00	\$0.0	
28					\$0.00		\$0.00	\$0.	
29					\$0.00		\$0.00	\$0.	
30					\$0.00		\$0.00	\$0.0	
31 32					\$0.00 \$0.00		\$0.00 \$0.00	\$0.0	
33					\$0.00		\$0.00	\$0.0 \$0.0	
34					\$0.00		\$0.00	\$0.0	
35					φ0.00		ψ0.00	φ0.	
36					\$0.00		\$0.00	\$0.0	
37					\$0.00		\$0.00	\$0.0	
				1	\$0.00		\$0.00	\$0.	
		•		SUBTOTALS:	\$227,032.80		\$146,426.40	\$373,459.	
						Contingency:	10.0%	\$37,345.	
					TOTAL DIRE	CT CONSTRUC	CTION COST:	\$410,805.	
			A	udit, Engineering,	& Construction	Management:	32.0%	\$131,457.	
							SUBTOTAL:	\$542,262.	
					A	haataa Abataa	ont Consistent	¢^	
						sbestos Abatem		\$0. \$0	
					OTAL ASBEST	Contingency:		\$0. \$0.	
					estos Abatement		0.0%	\$0. \$0.	
				ASDE	SUS ANGLEITIEN		s SUBTOTAL:	\$0. \$0.	



FIM #8: Belt Press and Polymer System Upgrades



FIM #8: BELT PRESS AND POLYMER SYSTEM UPGRADES

INVESTIGATION

The City of Beacon wastewater treatment plant has an existing 3-belt filter press (3DP) for sludge dewatering that was installed in 2000. The belt press is used to dewater undigested primary and waste activated sludge (WAS). The performance of the press is greatly dependent on the ratio of primary to WAS, with greater dewatering occurring when higher percentages of more easily dewatered primary sludge is present. This condition would generally occur when significant amounts of solids are washed into the plant from the combined sewer system following storm events. Generally, sludge is conditioned with the addition of polymer, partially dewatered in the initial gravity belt section of the 3DP, and subsequently directed between two (2) continuous porous belts where water is squeezed from it to create a cake with a high percentage of dry solids. Optimum performance is dependent on the feed sludge solids concentration, the nature of the solids, and prior sludge conditioning.

The existing 3DP belt press at the wastewater treatment plant would benefit from upgrades to make the dewatering process more efficient. Significantly upgraded processes are available to produce a dryer dewatered sludge cake that will result in reduced disposal (tipping fees) and hauling costs.

BELT FILTER PRESS UPGRADES

The existing 3-belt press was manufactured by BDP Industries and was installed in the year 2000. While the dewatering press has performed well (producing 17 to 24 % solids: annual average 21.6%), several design improvements for 3-belt presses have been developed over the past ten (10) years and have been successfully incorporated into recent installations. These improvements are available as retrofits and would enhance the City of Beacon operation.





Adding two (2) additional furrowing plows to the gravity belt section will increase gravity water drainage in this section of the 3DP unit. Water removed in this section has less chance of interfering with the effectiveness of dewatering in the subsequent pressure dewatering zone.

Adding a "curved wedge" zone to the pressure zone of the 3DP unit will allow for a gradual increase in pressure on the conditioned partially dewatered sludge. In conjunction with the existing perforated main roller, the curved wedge will increase the amount of water removed and minimize the amount of solids "wash/squeeze-out" and the amount of sludge "rewetting" which often occurs with the current configuration.

To maximize the life of the existing belt press paint coating, several areas are in need of sanding and recoating. This will extend the useful life of the dewatering press and delay the need for costly frame overhaul/rebuilding by providing protection from the corrosive environment.

The estimated annual cost savings due to the combination of the improvements detailed above is based on an \$83.24 per ton haul/disposal cost, provided by the City of Beacon.



RECOMMENDATION

It is recommended that the existing belt press be refurbished with the following upgrades:

- Two new furrowing plows which will continuously push aside sludge to expose the surface of the belt to allow more efficient draining should be added to the gravity drainage portion of the process.
- A new curved wedge zone should be added to the pressure zone. This will allow a gradual increase of pressure on the sludge cake as it approaches the pressure zone to enhance dewatering and eliminate cake washout.
- Areas of the press frame where the paint coating has deteriorated should be sanded and recoated. This will prevent further deterioration and extend the life of the equipment.

Belt Press Upgrades City of Beacon Wastewater Treatment Facility Project No.: 4471-01

Measure Summary Table

4/22/2009

Savings							
Annual Demand Savings	0.0	kW/Year					
Electrical Energy Savings	0	kWh/Year					
Fossil Fuel Savings	0	mmBtu/Year					
Operational & Maintenance Savings	\$48,628	Per Year					
Energy Savings (\$)	\$0	Per Year					
Total Energy & O&M Savings	\$48,628	Per Year					
Projec	t Costs						
Total Measure Cost	\$51,846						
Payl	back						
Simple Payback	1.1	Year(s)					
Potential Incentives	\$0						
Simple Payback with Incentives	1.1	Year(s)					

Project Name: City of Beacon Project Number: 4471-01 Calculated By: FAN Checked By: BMS Date: 3/15/2010

Existing Condition:

The City of Beacon currently utilizes a three-belt filter press installed in the year 2000. Since then, several design improvements to the technology have resulted in improved solids dewatering capabilities and subsequent savings for waste hauling and disposal (based on weight of waste solids).

Proposed Condition:

It is proposed that the City of Beacon implement the following improvements to the existing belt press to make the dewatering process more efficient:

- Install two new furrowing plows to push sludge aside and allow better gravity drainage
- Install a new curved wedge zone to the pressure portion of the belt press
- Sand and repaint areas of the press frame that have deteriorated due to corrosion

Given and Assumed Data:

Existing System Parameters:

Existing Wet Tons Solids:	=	6837.80
Existing % Solids:	=	21.48%
Current Disposal Rate (per wet ton):	=	\$83.24
Current Disposal Cost:	=	\$569,178
Proposed System Parameters:		
Proposed Wet Tons Solids:	=	6253.60
Proposed % Solids:	_	22 / 20/

Proposed % Solids:	=	23.48%
Proposed Disposal Rate (per wet ton):	=	\$83.24
Proposed Disposal Cost:	=	\$520,550

Assumptions:

- ◊ Current disposal rate (as given by plant personnel) will remain the same
- ♦ The improvements will enable the plant to add 2% to the average solids concentration

Project Name: City of Beacon Project Number: 4471-01 Calculated By: FAN Checked By: BMS Date: 3/15/2010

Calculations:

Existing System Monthly Sludge Production:

MONTH	Loads*	Wet Tons**	% Solids	Dry Tons (given)	Dry Tons (calc)
January-09	28	535.20	23.0%	123.1	123.1
February-09	24	420.98	19.9%	83.8	83.8
March-09	35	601.88	24.0%	144.5	144.5
April-09	30	514.66	24.0%	123.5	123.5
May-09	37	727.49	20.0%	145.5	145.5
June-09	38	678.78	23.9%	162.2	162.2
July-09	40.5	779.94	21.4%	166.9	166.9
August-09	29.5	520.08	22.9%	119.1	119.1
September-09	32	621.32	23.0%	142.9	142.9
October-09	26	493.09	21.0%	103.6	103.5
November-09	32	516.38	17.7%	91.4	91.4
December-09	24	428.00	17.0%	72.8	72.8
TOTAL/AVG	376	6837.80	21.48%	1479.2	1479.2

- * Stone
- ** Veolia

Proposed System Monthly Sludge Production:

Percent Solids	Increase:	2.0%	
MONTH	Wet Tons	% Solids	Dry Tons
January-09	492.38	25.0%	123.1
February-09	382.53	21.9%	83.8
March-09	555.58	26.0%	144.5
April-09	475.07	26.0%	123.5
May-09	661.35	22.0%	145.5
June-09	626.36	25.9%	162.2
July-09	713.28	23.4%	166.9
August-09	478.31	24.9%	119.1
September-09	571.61	25.0%	142.9
October-09	450.21	23.0%	103.5
November-09	463.96	19.7%	91.4
December-09	382.95	19.0%	72.8
TOTAL/AVG	6253.60	23.48%	1479.2

Summary:

Estimated sludge wet tonnage savings:	584.20
Estimated hauling and disposal dollar savings:	\$48,628.41
Estimated cost to implement:	\$51,846.38
Simple Payback (Years):	1.1

	Project : City of Beacon Wastew	Estimated by: FAN						
	Project #: 4471-01	Checked by: BMS						
	Measure: Belt Press Upgrades		/	Approved by:	Cost Estimat			
	Date: 04/22/09 Fi							9
tem		Material		l at	or	Total Cost		
No.	Description	Qty.	Unit	Unit Price	Total	Labor Unit Price Tota		Labor & Material
1	Blue Heron Bid Price	1	LS	\$21,000.00	\$21,000.00	\$14,000.00	\$14,000.00	\$35,000.00
2	Bonds	1	LS	\$706.87	\$706.87		\$0.00	\$706.87
3					\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.0
5					\$0.00		\$0.00	\$0.0
6					\$0.00		\$0.00	\$0.0
7					\$0.00		\$0.00	\$0.0
8					\$0.00		\$0.00	\$0.0
9 10					\$0.00 \$0.00		\$0.00 \$0.00	\$0.0 \$0.0
10					\$0.00 \$0.00		\$0.00 \$0.00	\$0.0
12					\$0.00		\$0.00	\$0.0
13					\$0.00		\$0.00	\$0.0
14					\$0.00		\$0.00	\$0.0
15					\$0.00		\$0.00	\$0.0
16					\$0.00		\$0.00	\$0.0
17					\$0.00		\$0.00	\$0.0
18					\$0.00		\$0.00	\$0.0
19					\$0.00		\$0.00	\$0.0
20					\$0.00		\$0.00	\$0.0
21					\$0.00		\$0.00	\$0.0
22					\$0.00		\$0.00	\$0.0
23 24					\$0.00 \$0.00		\$0.00	\$0.0
24 25					\$0.00 \$0.00		\$0.00 \$0.00	\$0.0 \$0.0
20					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00	\$0.0
					\$0.00		\$0.00 \$0.00	\$0.0 \$0.0
					\$0.00			
				SUBTOTALS:	\$21,706.87	Contingener	\$14,000.00 10.0%	\$35,706.8
						Contingency: T CONSTRUC		\$3,570.6 \$39,277.5
			Διι	dit, Engineering, 8			32.0%	\$39,277.5 \$12,568.8
			Au	an, Engineening, (0	SUBTOTAL:	\$51,846.3
							CODIOINE.	φυτ,υ-τ0.0
					As	bestos Abateme	ent Services:	\$0.0
						Contingency:	10.0%	\$0.0
				то		S CONSTRUC		\$0.0
					tos Abatement	Services Fee:	9.0%	\$0.0
						Achoetee	SUBTOTAL:	\$0.0



_____ Section 10 FIM #9: Well Site Pump Upgrades



FIM #9: WELL SITE PUMP UPGRADES

INVESTIGATION

The City of Beacon currently has two (2) ground water wells (Wells 1 and 2) that provide a portion of the City's raw water supply. The wells are operated one at a time, with usage alternating yearly between them. The opportunity exists to increase efficiency of the existing pumps by pump coating, motor replacement, or pump replacement/rehabilitation. It was determined that new variable frequency drives were also needed for these pumps.





Existing System

The wells utilize the following existing pumps to provide raw water to the water treatment plant for processing:

Itom Description	Motor	Pump	Operating	Q	TDH	Motor	VFD
Item Description	Efficiency	Efficiency	hours	(gpm)	(ft)	HP	VFD
Well Site 1 ¹	86.0%	74.3%	4380	800	495	150	Yes
Well Site 2 ¹	86.0%	84.0%	4380	1200	425	200	Yes

Motor efficiencies were not available for well site pump 1 or well site pump 2; therefore, it
was assumed that they had an efficiency of 86% for calculations.

An analysis was performed on well site pump 2 to find the actual pump efficiency based on electrical data and flow. It was discovered that the pump efficiency of well site 2 is actually approximately 39%. This efficiency was used in further analysis of energy savings. It was also assumed that well site pump 1 also had a pump efficiency of 39% because it was not in service at the time to gather data.

Proposed System

Wendel investigated four (4) options for increasing the efficiency of the pumps currently operating at the City of Beacon well sites. These options, which include motor replacement, pump coating, and pump replacement, are described below.

Option 1: Motor Replacements

The motors at the well sites met the 5HP and 2,000 or more operating hours per year criteria for consideration for upgrade. However, Wendel was unable to obtain information on the current motor efficiencies for the well pumps. Therefore, it was assumed that the motors had an efficiency of 86% for this study. The calculations that follow this section indicate the energy savings, projected costs and simple payback for this option. Equipment and replacement costs were obtained from vendors, and pump data was obtained from plant personnel.



Option 2: Pump Coating

It is proposed that the pumps which are in service for at least 2,000 hours per year receive pump coating to increase their efficiencies. According to the website of Belzona coating manufacturer, increases in efficiency following pump coating range from 7% to 40%, depending on the age and condition of the pump, with the newest pumps having the lowest efficiency gains. This is due to the fact that the cited efficiency improvements include efficiency gains provided by disassembly and preparation (sand blasting and cleaning) of pump prior to coating. In addition, a white paper highlighting a pilot study performed by the Monroe County Water Authority (MCWA) with funding from NYSERDA showed increases in efficiency of 6-14% attributable to pump coating alone. Based on the MCWA study, an average efficiency increase of 3% due to the pump coating process was utilized for this analysis on new pumps.

Based on the above criterion, both pumps at the well sites were evaluated for pump coating. The calculations that follow this section indicate the energy savings, projected costs and simple payback for this option. Coating costs were obtained from a vendor. Pump disassembly and reassembly costs were not able to be obtained dues to a lack of information on the wells; therefore, it was assumed that the cost was approximately twice the cost of the pump coating materials. Pump efficiencies were provided by plant personnel.

Option 3: VFD Improvements

It is proposed that both well site pumps receive new variable frequency drives (VFDs). This is due to requests by City of Beacon Water Department personnel due to the poor condition of their existing VFDs. There are no energy savings calculations for this option due to a lack of data at this time; however a cost estimate is provided at the end of this section. The materials were estimated by a vendor and the installation cost was taken as a percentage of the equipment costs, based on previous similar jobs.

In addition, Well Site No. 2 also has an existing PRV on the well site discharge that is always open. If this valve is removed, the approximate 8 psi of head loss it creates will be eliminated and the associated pressure can be replaced with the VFD reducing energy usage.



Option 4: Pump Replacement

It is proposed that both well site pumps 1 and 2 be replaced due to such low existing pump efficiencies. The calculations that follow this section indicate the energy savings, projected costs, and simple payback for this option.

RECOMMENDATIONS

It is recommended that the following improvements be implemented at the City of Beacon well sites:

- Replace existing pump at Well Site No. 1 with new pump.
- Replace existing pump at Well Site No. 2 with new pump.
- Install a new 18-pulse VFD for the pump at Well Site No. 1.
- Install a new 18-pulse VFD for the pump at Well Site No. 2.
- Install pump coating on the pump at Well Site No. 1.
- Install pump coating on the pump at Well Site No. 2.
- Well Site Inspection & Cleaning (FIM 13 on "Total Project Summary")

Pump Replacement City of Beacon Well Sites # 1 & # 2 Project No.: 4471-01

Measure Summary Table

		2-May-11					
Savings							
Annual Demand Savings	515.0	kW/Year					
Electrical Energy Savings	375,927	kWh/Year					
Fossil Fuel Savings	0	mmBtu/Year					
Operational & Maintenance Savings	\$0	Per Year*					
Energy Savings (\$)	\$38,329	Per Year					
Total Energy & O&M Savings	\$38,329	Per Year					
Pr	oject Costs						
Total Measure Cost	\$553,013						
Payback							
Simple Payback	14.4	Year(s)					

Project Name:City of BeaconProject Number 4471-01Calculated By:CLMChecked By:BMSDate:1/10/2011

		Well Si	te # 1 - Well Pເ	imp Installa	tion			
Existing Syste				Pump				
Existing Motor Nameplate HP: 150 HP								
		* SG / 3956 / Pum	p Efficiency)					
nput Hp = Pum	-							
nput kW = (Inp	-	16)	047	<i>t</i> 1				
Existing Opera Name Plate He	-		317 495					
Name Plate Ca			495 800					
	pacity.		000	gpin				
			Existing Pu	mps				
Rated Flow		Pump Efficiency	Motor Efficiency	-				
(GPM)	Hours	(PE)	(ME)	Pump BHP	Input HP	Input kW	Input kWh	
640	4,380	49.0%	86.0%	104.6	121.6	90.7	397,399	
Total:	4,380					90.7	397,399	
Proposed Moto Pump BHP = (F Input Hp = Pum	Flow * Head np BHP / ME	e HP: * Specific Gravity :	150					
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper	or Nameplat Flow * Head np BHP / ME out Hp * 0.74 rating Head:	e HP: * Specific Gravity : !6)	150 / 3956 / Pump Efi 317	HP ficiency) ft				
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate He	or Nameplat Flow * Head np BHP / ME out Hp * 0.74 rating Head: ad:	e HP: * Specific Gravity : !6)	150 / 3956 / Pump Efi	HP ficiency) ft ft				
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate He Name Plate Ca	or Nameplat Flow * Head np BHP / ME out Hp * 0.74 rating Head: ad:	e HP: * Specific Gravity : : :	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i>	HP ficiency) ft ft gpm				
Proposed Moto Pump BHP = (F nput Hp = Pum nput kW = (Inp Proposed Oper Name Plate He Name Plate Ca Rated Flow	or Nameplat Flow * Head op BHP / ME out Hp * 0.74 rating Head ad: pacity:	e HP: * Specific Gravity 6) Pump Efficiency	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency	HP ficiency) ft ft gpm cump				
Proposed Moto Pump BHP = (F nput Hp = Pum nput kW = (Inp Proposed Oper Name Plate He Name Plate Ca Rated Flow (GPM)	Flow * Head Pow * Head Pout Hp * 0.74 rating Head: ad: pacity: Hours	e HP: * Specific Gravity 6) Pump Efficiency (PE)	150 7 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME)	HP ficiency) ft ft gpm Pump Pump BHP	Input HP	Input kW		
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate He Name Plate Ca Rated Flow (GPM) 640	Flow * Head Pout Hp * 0.74 Pating Head ad: pacity: Hours 4,380	e HP: * Specific Gravity 6) Pump Efficiency	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency	HP ficiency) ft ft gpm cump	Input HP 66.8	49.9	Input kWh 218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate He Name Plate Ca Rated Flow (GPM)	Flow * Head Pow * Head Pout Hp * 0.74 rating Head: ad: pacity: Hours	e HP: * Specific Gravity 6) Pump Efficiency (PE)	150 7 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME)	HP ficiency) ft ft gpm Pump Pump BHP				
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate He Name Plate Ca Rated Flow (GPM) 640 Total:	or Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary	150 7 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME)	HP ficiency) ft ft gpm Pump Pump BHP		49.9	218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate Hea Name Plate Ca Rated Flow (GPM) 640 Total:	or Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380 S ing Total Hou	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary urs per Year	150 7 / 3956 / Pump Eff 317 495 800 Proposed P Motor Efficiency (ME) 92.4% 4,380	HP ficiency) ft ft gpm Pump Pump BHP		49.9	218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate Hea Name Plate Ca Rated Flow (GPM) 640 Total: Estimated Existi	r Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380 S ing Total Hours	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary urs per Year per Year per Year	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME) 92.4% 92.4%	HP ficiency) ft ft gpm Pump BHP		49.9	218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate Hea Name Plate Ca Rated Flow (GPM) 640 Total: Estimated Existi Estimated Propo	r Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380 4,380 5 S ing Total Hours p hly kW Savir	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary urs per Year per Year per Year	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME) 92.4% 92.4% 4,380 4,380 40.9	HP ficiency) ft ft gpm Pump BHP		49.9	218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate Hei Name Plate Ca Rated Flow (GPM) 640 Total: Estimated Existi Estimated Propo Estimated Monti	r Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380 4,380 S ing Total Hours p hly kW Savir Savings	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary urs per Year per Year per Year	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME) 92.4% 92.4% 4,380 4,380 4,380 40.9 179,040	HP ficiency) ft ft gpm Pump BHP		49.9	218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate He Name Plate He Name Plate Ca Rated Flow (GPM) 640 Total: Estimated Existi Estimated Propo Estimated Mont Estimated KWh	r Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380 4,380 S ing Total Hours p hly kW Savir Savings / kW	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary urs per Year per Year per Year	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME) 92.4% 92.4% 4,380 4,380 4,380 40.9 179,040 \$8.00	HP ficiency) ft ft gpm Pump BHP		49.9	218,359	
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper Name Plate Her Name Plate Ca Rated Flow (GPM) 640 Total: Estimated Existi Estimated Propo Estimated Monti	or Nameplate Flow * Head p BHP / ME out Hp * 0.74 rating Head: ad: pacity: Hours 4,380 4,380 S ing Total Hous phly kW Savir Savings / kW / kWh	e HP: * Specific Gravity (6) Pump Efficiency (PE) 83.0% ummary urs per Year per Year per Year	150 / 3956 / Pump Eff 317 495 800 <i>Proposed P</i> Motor Efficiency (ME) 92.4% 92.4% 4,380 4,380 4,380 40.9 179,040	HP ficiency) ft ft gpm Pump BHP		49.9	218,359	

Assumptions:

It was assumed that the Pump Efficiency for Well Site # 1 as the same as Well Site # 2. It was also assumed that the VFD was running at 80% load therefore the head is only 316.80 feet and the flow is only 640 gpm. No PRV was assumed in this Well Site.

Project Name: City of Beacon Project Number 4471-01 Calculated By: CLM Checked By: BMS Date: 1/10/2011

Date:	1/10/2011						
		Well Site	# 2 - Well Pum	p Installat	ion		
Existing Syster Existing Motor Pump BHP = (F Input Hp = Pum Input kW = (Inp	Nameplate I Flow * Head * np BHP / ME	HP: * SG / 3956 / Pump	200	Pump HP			
Existing Head :			272	ft			
Name Plate Hea			425				
Name Plate Ca	pacity:		1200	gpm			
			Existing Pum	s			
Avg. Rated		Pump Efficiency	Motor Efficiency				
Flow (GPM)	Hours	(PE)	(ME)	Pump BHP	Input HP	Input kW	Input kWh
488	4,380	39.0%	86.0%	86.1	100.1	74.7	327,157
Total:	4,380					74.7	327,157
Proposed Moto Pump BHP = (F Input Hp = Pum Input kW = (Inp Proposed Oper	Flow * Head * np BHP / ME out Hp * 0.740	* Specific Gravity	200 / 3956 / Pump Eff 254	iciency)			
Name Plate Hea	-		425				
Name Plate Ca	pacity:		1200	gpm			
		-	Proposed Pum	ps			
Avg Rated		Pump Efficiency	Motor Efficiency				
Flow (GPM)	Hours	(PE)	(ME)	Pump BHP	Input HP	Input kW	Input kWh
488	4,380	83.0%	94.5%	37.7	39.9	29.7	130,270
Total:	4,380					29.7	130,270
	C.	ummany					
Estimated Existi		ummary	4,380				
Estimated Propo			4,380				
	oocu nouis p		7,000				

	1,000
Estimated Proposed Hours per Year	4,380
Estimated Monthly kW Savings	45.0
Estimated kWh Savings	196,887
Estimated Cost / kW	\$8.00
Estimated Cost / kWh	\$0.091
Estimated Dollar Savings	\$20,074

Assumptions:

It was also assumed that the VFD was running at 80% load therefore the head is only 272 feet. PRV was assumed to be removed from this Well Site, which was assumed to lower the pressure by 8 psi (18.48 ft) therefore the proposed head is 254 feet.

Notes:

- 1. The average flows are from measured data.
- 2. Existing kW was measured.

LABOR & MATERIAL ESTIMATE

WENDEL

							01.04	
	Project : City of Beacon EPC Project #: 4471-01					Estimated by:		
	Project #: 4471-01 Checked by: BMS Measure: Well Site Pump Replacement - New Efficient Pumps Approved by:							
	Date: 01/10/11	ment - New Emcl	ent Pumps				Cost Estimate	
	Date. 01/10/11					File.	COSt Estimate	
Item				Mate	rial	2	bor	Total Cost
No.	Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Material
1	Blue Heron Bid 4/1/11	1	LS	\$223,993.80	\$223,993.80	\$149,329.20	\$149,329.20	\$373,323.00
2	Bond	1	LS	\$7,539.76	\$7,539.76	φ143,023.20	\$0.00	\$7,539.76
3				¢1,000.10	\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
7					\$0.00		\$0.00	\$0.00
8					\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10	1				\$0.00		\$0.00	\$0.00
11	1		1		\$0.00		\$0.00	\$0.00
12					\$0.00		\$0.00	\$0.00
13					\$0.00		\$0.00	\$0.00
14					\$0.00		\$0.00	\$0.00
15					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00
22					\$0.00		\$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
26					\$0.00		\$0.00	\$0.00
27					\$0.00		\$0.00	\$0.00
28					\$0.00		\$0.00	\$0.00
29					\$0.00		\$0.00	\$0.00
30					\$0.00		\$0.00	\$0.00
31	ļ				\$0.00		\$0.00	\$0.00
32	ļ				\$0.00		\$0.00	\$0.00
33	<u> </u>		ļ		\$0.00		\$0.00	\$0.00
34	Į		ļ		\$0.00		\$0.00	\$0.00
35	·				\$0.00		\$0.00	\$0.00
36	·				\$0.00		\$0.00	\$0.00
37					\$0.00		\$0.00	\$0.00
38	<u> </u>		<u> </u>		\$0.00		\$0.00	\$0.00
	<u>I</u>			<u> </u>	\$0.00		\$0.00	\$0.00
				SUBTOTALS:	\$231,533.56		\$149,329.20	\$380,862.76
						Contingency:	10.0%	\$38,086.28
						ECT CONSTRU		\$418,949.04
			A	udit, Engineering,	& Construction	Management:	32.0%	\$134,063.69
							SUBTOTAL:	\$553,012.73
						Achaotae Abete	mont Corrigon	¢0.00
						Asbestos Abater		\$0.00
					TOTAL ASBES	Contingency:		\$0.00 \$0.00
				ASDE	estos Abatement		0.0% os SUBTOTAL:	\$0.00 \$0.00
						ASDESI	03 SUBTUTAL:	
							TOTAL:	¢550.040.70
							IUTAL:	\$553,012.73



_____ Section 11 FIM #10: Electric Room Heat Recovery



FIM #10: ELECTRIC ROOM HEAT RECOVERY

INVESTIGATION

The Beacon WTP currently has an electrical room that generates large amounts of heat that is currently vented to the outside. The WTP also has dehumidification equipment located in the basement/pipe gallery of the WTP. The existing dehumidification unit utilizes a desiccant rotor to remove humid air from the space. The humid air is absorbed the desiccant by then removed though the exhaust stream as the desiccant is heated by the reactivation electric heater. This process of heating the desiccant can be costly to operate.



Figure 2-1 Existing Desiccant Dehumidifier with Electric Heat

The potential exists to transfer the warm air from the electrical room to the basement and tunnels and reduce the need to operate the localized dehumidification and electric heating equipment. This approach will reduce operating hours of the existing equipment and save energy.

Proposed System

A simple supply and relief duct system would be used to divert some of electric room exhaust air into the tunnel. This would involve the installation of a new fan in the supply duct, dampers, ductwork and controls. Humidistat control would be utilized to start and stop the supply fan to provide the electric room air to the cool damp pipe chase areas to provide dehumidification. Interlocks will be utilized to ensure the dampers remain closed on the heat recovery ducts during



operation of the backup generator. The relief duct returns the cooler air from the pipe chase to the electrical room and provides pressure equalization between the spaces.

Energy savings calculations are based on the electric heater in the dehumidifier operating 25% of the time and that the utilizing air from the electric room will reduce the run hours to 12%. The energy savings also considered that a new ventilation fan installed in order to reduce the electric heater run time. There were no maintenance savings identified for this measure. Construction cost estimates are based contractor bids.

RECOMMENDATIONS

It is recommended that a heat recovery ducting and ventilation system be installed based on the project economics.

Electric Room Heat Recovery City of Beacon WTP Project No.: 447101

Measure Summary Table

4/22/2010

Savings							
Annual Demand Savings	(7.9)	kW/Year					
Electrical Energy Savings	21,565	kWh/Year					
Fossil Fuel Savings	0	mmBtu/Year					
Operational & Maintenance Savings	\$0	Per Year					
Energy Savings (\$)	\$1,835	Per Year					
Total Energy & O&M Savings	\$1,835	Per Year					
Project	Costs						
Total Measure Cost	\$23,549						
Payback							
Simple Payback	12.8	Year(s)					

Project Name: City of Beacon WTP Project Number: 447101 Calculated By: DI Checked By: Date: 4/22/2010

Electric Room Heat Recovery

Existing Condition:

A desicant dehumidier with electric heater is used to deumidify the air in the basement/pipe gallery areas of the WTP.

Proposed Condition:

Utilize heat from the adjjacent electric room to dehumidfiy the air in the pipe gallery by installing an air to air heat exchanger to miniize the need for th electric heater in the exising dehumidifier.

Given and Assumed Data:

A B C D E F G	Existing System Parameters: Dehumidifier Nameplate Amperage: Dehumidifier Voltage: Electric Heater Size: Unit Operating Hours Per Year: % Operating Hours of Electric Heater Electric Usage Cost Demand Cost		36 Amps 460 V 24 kW 8,760 hrs 25% \$ 0.088 per kWh \$ 8.00 per kW
K I H	Proposed System Parameters: % Operating Hours of Electric Heater Proposed Fan HP Proposed Fan Operating Hours % Operating Hours of Electric Heater	= = = = =	12.5 % 1 Hp 8,760 hrs 12%
	Conversion Factors: Horsepower to Power:	=	0.0746 kW/hp

ECM #

Р	Project Name: City of Beacon WTP roject Number: 447101 Calculated By: DI Checked By: Date: 4/22/2010	ECM #		
	Existing System Energy Costs: Dehumidifier Electric Heater Demand (C) Annual Electric Heater Usage (C x D x E) Total Annual Energy Cost (M x F)	= 24 kW = 52,560 kWh = \$ 4,625		
F O P Q R S	Proposed System Energy Costs: Dehumidifier Electric Heater Demand (C) Annual Electric Heater Usage (C x J x K) Additional Fan kW (I x 0.746 x 0.75 LF / 0.85 Eff) Additional Annual Fan Usage (Q x J) Total Annual Energy Cost ((P + R) x F + Q x 12 x G)	= 24 kW = 25,229 kWh = 0.66 kW = 5,766 kWh = \$ 2,791 =		
т U V	Savings: Annual Energy Usage Savings (M - P - R) Annual Demand Savings (-Q x 12) Annual Energy Cost Savings (N - S)	= 21,565 kWh = -7.90 kW = \$ 1,835		
References:				

LABOR & MATERIAL ESTIMATE

	Project : City of Beacon WTP					stimated by:		
	Project #: 447101					Checked by:		
	Measure: Electric Room Heat Rec	overy					DI	
	Date: 04/22/10					File:	Cost Estimation	ate
Item				Mate	rial	Lab	or	Total Cost
No.	Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Material
1	Lewis Mechanical Bid	1	LS	\$9,540.00	\$9,540.00	\$6,360.00	\$6,360.00	\$15,900.00
2		1	LS	\$318.07	\$318.07	\$0,300.00	\$0,300.00	\$13,900.00
3			LO	\$310.07	\$0.00		\$0.00	\$0.00
4					\$0.00		\$0.00	\$0.00
5					\$0.00		\$0.00	\$0.00
6					\$0.00		\$0.00	\$0.00
7					\$0.00		\$0.00	\$0.00
8					\$0.00		\$0.00	\$0.00
9					\$0.00		\$0.00	\$0.00
10					\$0.00		\$0.00	\$0.00
11					\$0.00		\$0.00	\$0.00
12					\$0.00		\$0.00	\$0.00
13					\$0.00		\$0.00	\$0.00
14			İ		\$0.00		\$0.00	\$0.00
15					\$0.00		\$0.00	\$0.00
16					\$0.00		\$0.00	\$0.00
17					\$0.00		\$0.00	\$0.00
18					\$0.00		\$0.00	\$0.00
19					\$0.00		\$0.00	\$0.00
20					\$0.00		\$0.00	\$0.00
21					\$0.00		\$0.00	\$0.00
22					\$0.00		\$0.00	\$0.00
23					\$0.00		\$0.00	\$0.00
24					\$0.00		\$0.00	\$0.00
25					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00		\$0.00	\$0.00
					\$0.00 \$0.00		\$0.00 \$0.00	\$0.00
					\$0.00		\$0.00	\$0.00 \$0.00
					\$0.00		\$0.00	\$0.00
	1	11	1					\$0.00
				SUBTOTALS:	\$9,858.07	Contingonour	\$6,360.00 10.0%	\$16,218.07 \$1,621.81
				т		Contingency: CONSTRUCT		\$1,621.81 \$17,839.88
			Δud	it, Engineering, &			32.0%	\$17,839.88
			Auu	it, ∟ngineenng, α	Construction	-	SUBTOTAL:	\$23,548.64
						2	ODIOTAL.	φ23,340.04
					Ach	estos Abatemen	t Services	\$0.00
						Contingency:	0.0%	\$0.00
				τοτα		CONSTRUCT		\$0.00
						Services Fee:	0.0%	\$0.00
				///////////////////////////////////////		Asbestos S		\$0.00
								\$0.00
							TOTAL:	\$23,548.64
							IVIAL.	Ψ <u>2</u> 0,0+0.0 1

WENDEL



FIM #12: Demand Curtailment



FIM #12: DEMAND CURTAILMENT

The City of Beacon Water and Wastewater Treatment Plants have an opportunity to apply to one of several energy curtailment programs available in New York State. In this type of program, the City agrees to reduce load from the power grid during periods of high demand by utilizing their onsite generation. The City of Beacon would receive an agreed upon annual compensation for having the ability to reduce load. Due to the age/condition of the existing generator and transfer switch equipment at the Wastewater treatment plant it is recommended that it be replaced as a part of this scope.



_____ Section 13 FIM #14: Generator Replacement



FIM #14: GENERATOR REPLACEMENT

INVESTIGATION

The facility personnel noted that while the existing backup generator at the wastewater treatment plant is still in operable condition the generator is aging and some repair parts are no longer available. While investigating the existing equipment it was also found that the transfer switch equipment is nearing the end of its useful life. Facility personnel would also like a generator that could run the entire plant in the event of an outage. Currently the generator only provides power to one portion of the service that includes the equipment in the blower building such as the Raw Sewage Pumps, Aeration Blowers, Return Activated Sludge Pumps as well as some other processes.

Proposed System

It is proposed that a 750kW generator be installed near the existing plant transformer and switchgear. This generator can be tied into the power distribution system just after the switch gear and with two transfer switches can run all of the processes of the plant. Since the administration building is still on a separate electrical service this building will not be on the generator at this time. The proposed generator has additional capability for when the administration building gets tied into the same transformer the load can easily be added to the generator. The existing generator is to be decommissioned and the existing transfer switch be bypassed to accommodate the new equipment.

The demand response measure is affected by this installation as the program is based on how much load can be shed during the event period. With the tie in to the rest of the processes more of the plant load can be offset and therefore the city would be eligible for more compensation for participation in the program. The main benefit of this replacement is the increase in reliability and reduction in potential maintenance costs. With the existing equipment having reached or exceeded its expected service life any equipment failure could leave the plant without any backup and a large bill for emergency replacement or repair.



_____ Section 14 FIM #15: Roof Replacement



FIM# 15 ROOF REPLACEMENT

INVESTIGATION

The City identified several facilities where the roofing was past or nearing the end of its useful life. These facilities include the Memorial Building, Transfer Station, and both well sites. The Memorial Building and Transfer Station roofing systems have failed to a point where water is infiltrating the buildings. Well Site #1 has had a roofing system failure as well as some masonry damage but shows no signs of infiltration. Well Site #2 is in the best condition of the facilities identified however is showing signs of its age. Due to the possibility of hazardous materials in the existing roofing construction an environmental testing company was brought in and it was found that the built up roofing material at the Memorial building contained Asbestos as well as the mortar at Well Site #1 and flashing in miscellaneous locations. These need to be remediated as a part of the replacement process.

Proposed System

It is recommended that the roofs identified be replaced with a cold applied modified bituminous roofing system. This build up system is durable, reliable, and easy to maintain. The roofing system will have a 20 year warranty. At Well Site #1 it is recommended that the section of parapet wall that has started to fail be rebuilt and where the mortar joints have failed the masonry is to be repointed. The Well Sites and Transfer Station use very little energy to heat the facility and therefore are minimally impacted by the improvement of the insulation value of the roofing. However the Memorial building roof is a large footprint over a frequently occupied space and heating energy savings will result from the improved insulation value of the new roofing. Energy savings calculations can be found at the end of this section outlining the savings involved with this measure.

ROOF REPLACEMENT City of Beacon Memorial Building Project No.: 4471-01

Measure Summary Table

ð-Apr-11

Savings						
Average Demand Savings	0.0	kW/Month				
Electrical Energy Savings	0	kWh/Year				
Fossil Fuel Savings	75	mmBtu/Year				
Operational & Maintenance Savings	\$0	Per Year				
Energy Savings (\$)	\$919	Per Year				
Total Energy & O&M Savings	\$919	Per Year				
Projec	t Costs					
Total Measure Cost	\$160,915					
Payl	oack					
Simple Payback	175.0	Year(s)				

ECM# 244

Project Name: City of Beacon Memorial Building Project Number: 4471-01 Calculated By: AMB Checked By: DI Date: 4/8/11

ROOF REPLACEMENT

Existing Condition:

The Memorial Building Roof above the Bingo Hall is failing and in need of replacement

Proposed Condition:

Replace roofing and increase insulation value.

Given and Assumed Data:

R Value of Proposed Roofing (Rp): 20.0 h ft2 F/Btu R Value of Existing Roofing (Re): 7.5 h ft2 F/Btu 72 F Average Temperature Inside (Ti): Average Temperature Outside (To): 34 F Heating Season Hours (H): 5,940 Hr **Energy Unit Conversion:** 1,000,000 Btu/mmBtu Dollar Cost Per Energy Unit (EUR): \$12.22 \$/mmBtu Roof Area (A): 4,000 ft2

Calculations:

Rate of Heat Transfer for Proposed Roofing (qp=(Ti-To)/Rp):1.90Btu/h ft2Rate of Heat Transfer for Existing Roofing (qe=(Ti-To)/Re):5.07Btu/h ft2Differential Rate of Heat Transfer (qd= qp-qe) :3.17Btu/h ft2mmBtu Savings per year (ts = (qd x A / 1,000,000) x H)75.2mmBtu\$ Savings per year (S = ts x EUR)\$919.43

LABOR & MATERIAL ESTIMATE

WENDEL

		City of Beacon Memor	ai Duliuling				stimated by:		
	Project #:						Checked by:		
		ROOF REPLACEMEN	IT			A	pproved by:		
	Date:	04/08/11					File:	Cost Estimate	
tem		-			Mate			abor	Total Cost
No.		Description	Qty.	Unit	Unit Price	Total	Unit Price	Total	Labor & Mater
1	Estimate		1	LS	\$65,368.80	\$65,368.80	\$43,579.20	\$43,579.20	\$108,948.0
2	Bond		1	LS	\$1,874.98	\$1,874.98		\$0.00	\$1,874.9
3	-					\$0.00		\$0.00	\$0.0
4						\$0.00		\$0.00	\$0.0
5						\$0.00		\$0.00	\$0.0
6 7				-		\$0.00		\$0.00	\$0.0
7 8						\$0.00		\$0.00 \$0.00	\$0.0 \$0.0
						\$0.00			
9 10						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0 \$0.0
11 12						\$0.00 \$0.00		\$0.00 \$0.00	\$0.0
12	<u> </u>					\$0.00		\$0.00	\$0.0
13	<u> </u>				1	\$0.00		\$0.00	\$0.0
14	<u> </u>					\$0.00		\$0.00	\$0.0
16	<u> </u>					\$0.00		\$0.00	\$0.0
17						\$0.00		\$0.00	\$0.0
18						\$0.00		\$0.00	\$0.0
19						\$0.00		\$0.00	\$0.0
20						\$0.00		\$0.00	\$0.0
21						\$0.00		\$0.00	\$0.0
22						\$0.00		\$0.00	\$0.0
23						\$0.00		\$0.00	\$0.0
24						\$0.00		\$0.00	\$0.0
25						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
						\$0.00		\$0.00	\$0.0
					SUBTOTALS:	\$67,243.78		\$43,579.20	\$110,822.9
							Contingency:	10.0%	
TOTAL DIRECT CONSTRUCTION COST:							\$121,905.		
Audit, Engineering, & Construction Management: 32.0%							\$39,009.		
								SUBTOTAL:	\$160,914.
						Δ	sbestos Abate	ement Services:	\$0.
							Contingency:	10.0%	
TOTAL ASBESTOS CONSTRUCTION COST:							\$0.		
						s Abatement		9.0%	
								tos SUBTOTAL:	\$0.0



_____ Section 15 FIM# 16: Furnace Replacement

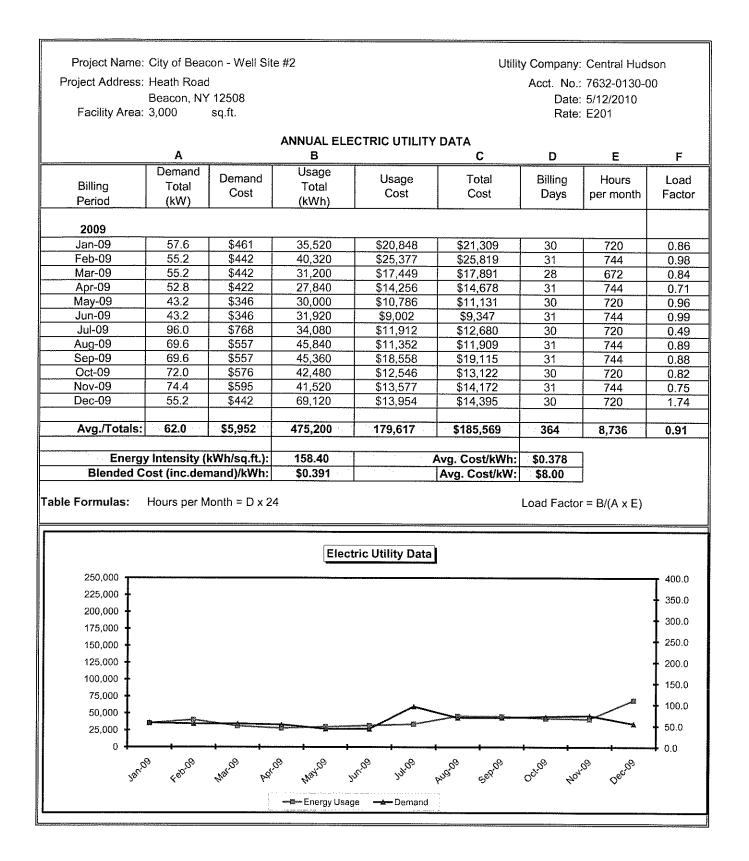


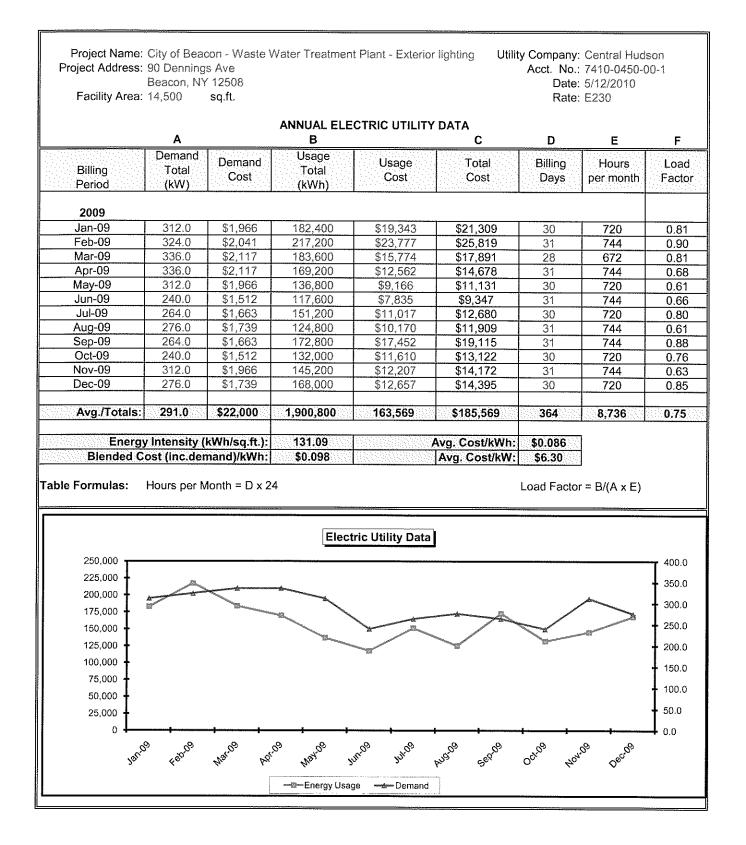
FIM# 16 FURNACE REPLACEMENT

At the City's Highway garage an oil fired forced air furnace has reached the end of its service life and is in need of replacement. This furnace provides heat for an office and several storage and work spaces at the facility. This equipment will be replaced in kind.

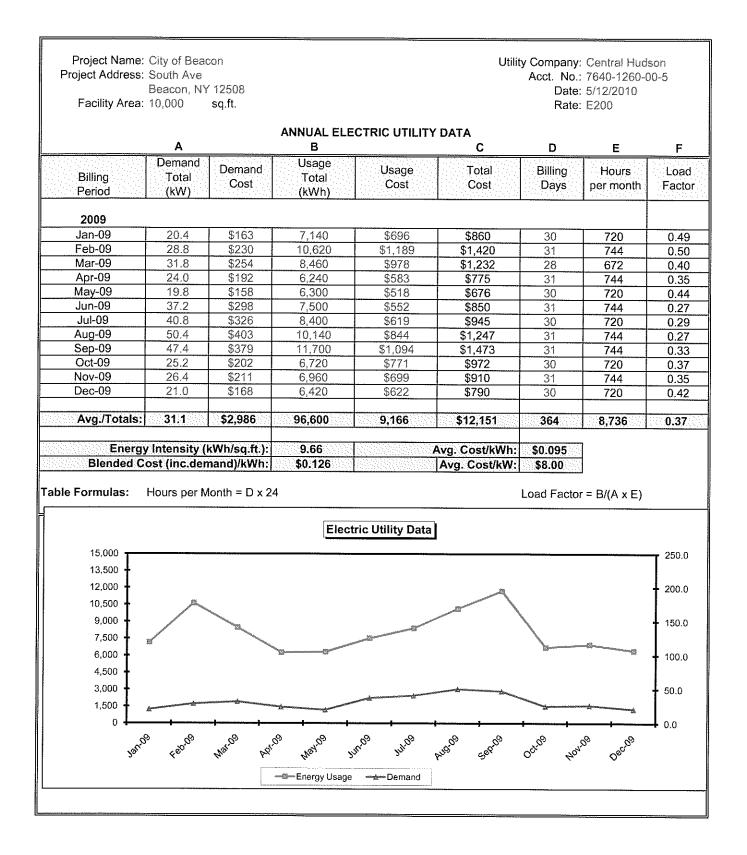


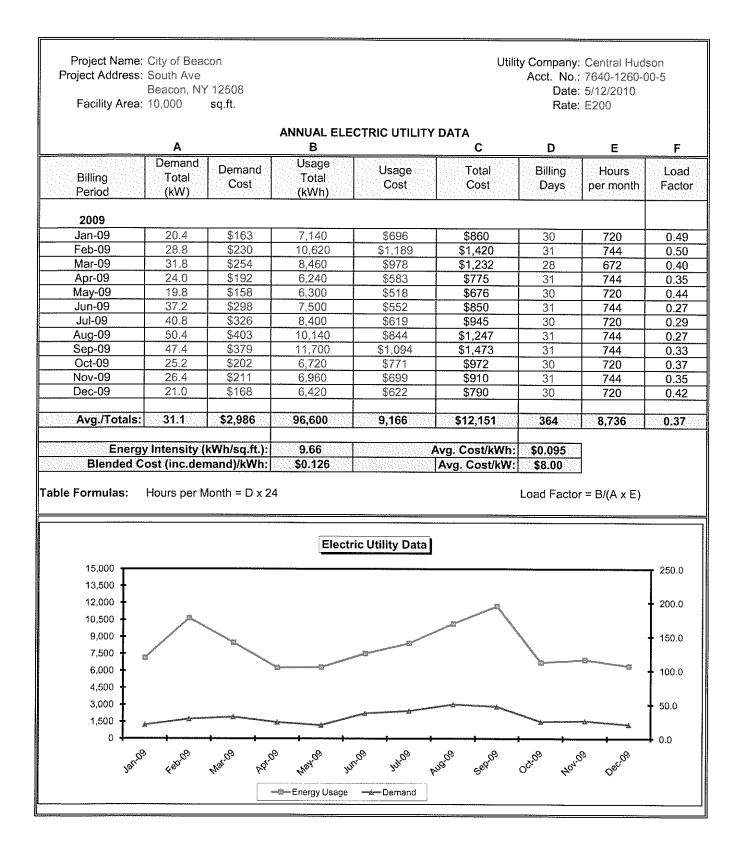
Appendix A Utility Data



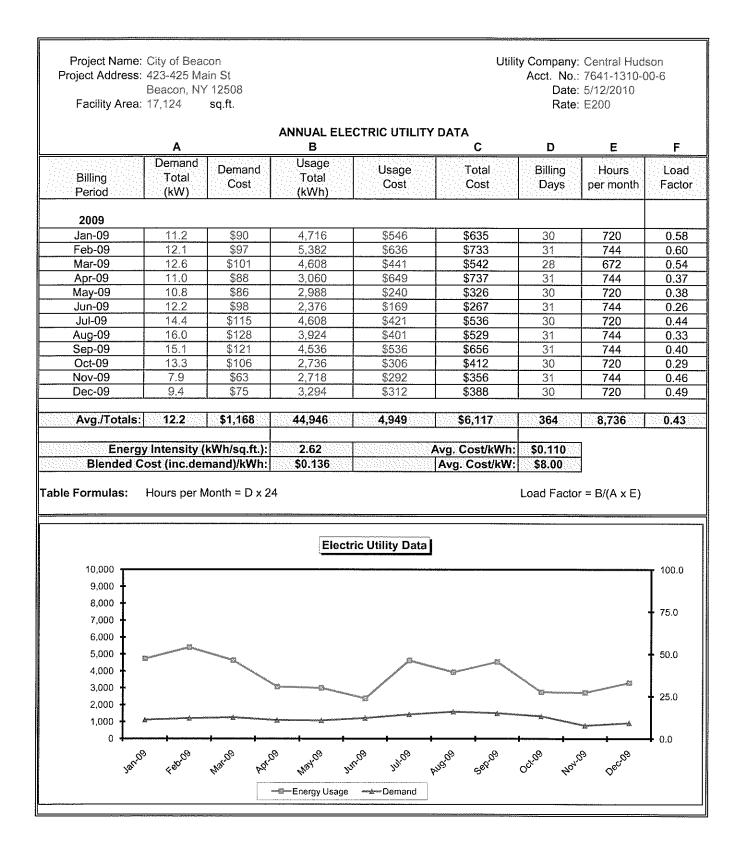


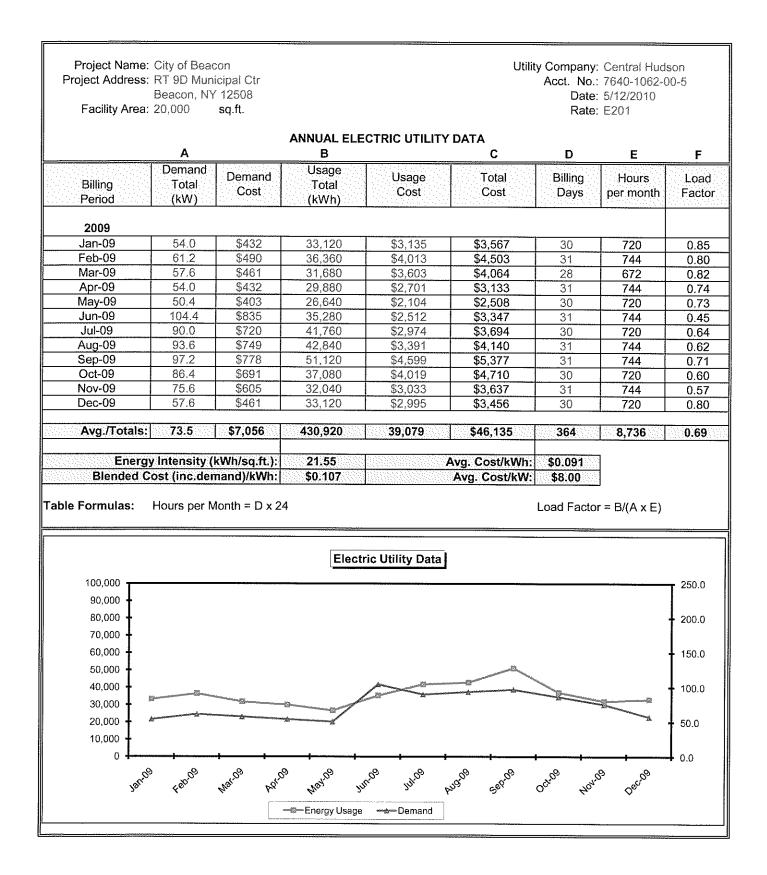
Project Name: City of Beacon Utility Company: Central Hudson Project Address: Water Plant Howland Ave, Liberty St Water Plant Acct. No.: 7635-0261-00-4 Beacon, NY 12508 Date: 5/12/2010 Facility Area: 17,500 sq.ft. Rate: E201 ANNUAL ELECTRIC UTILITY DATA A в С D Ε F Demand Usage Billing Demand Usage Total Hours Load Billing Total Total Cost Cost Cost Days per month Factor Period (kW) (kWh) 2009 160.8 \$1,286 86,400 Jan-09 \$8,123 \$9,409 30 720 0.75 Feb-09 168.0 \$1,344 82,560 \$10,678 \$9,334 31 744 0.66 Mar-09 163.2 \$1,306 72.240 \$6,480 \$7,786 28 672 0.66 Apr-09 158.4 \$1,267 68,640 \$5,363 \$6,631 31 744 0.58 May-09 156.0 \$1,248 78,000 \$5,546 \$6,794 30 720 0.69 Jun-09 160.8 \$1,286 76,320 \$5,367 \$6,654 31 744 0.64 Jul-09 158.4 \$1,267 76,560 \$5,898 \$7,165 30 720 0.67 \$7,715 163.2 \$1,306 71.280 Aug-09 \$6,410 31 744 0.59 Sep-09 165.6 \$1,325 71,040 \$7,640 \$8,965 31 744 0.58 Oct-09 158.4 \$1,267 70,800 \$6,632 \$7,899 30 720 0.62 Nov-09 160.8 \$1,286 72,720 \$6,518 \$7,804 744 31 0.61 Dec-09 170.4 \$1,363 75,120 \$6,363 \$7,726 30 720 0.61 Avg./Totals: 162.0 \$15,552 901,680 79,674 \$95,226 364 8,736 0.64 Energy Intensity (kWh/sq.ft.): 51.52 Avg. Cost/kWh: \$0.088 Blended Cost (inc.demand)/kWh: \$0.106 Avg. Cost/kW: \$8.00 *note - Missing bills calculated usage from similar months. Table Formulas: Hours per Month = D x 24 Load Factor = B/(A x E) Electric Utility Data 160,000 250.0 144,000 128,000 200.0 112,000 96,000 150.0 80,000 64,000 100.0 48,000 32,000 50.0 16,000 0.0 4^{80.09} AQT.OG Jun 09 Van-09 Mar.09 May.09 1¹¹⁻⁰⁹ AU909 000,09 H04.09 4e0.09 0ec09 ------- Demand

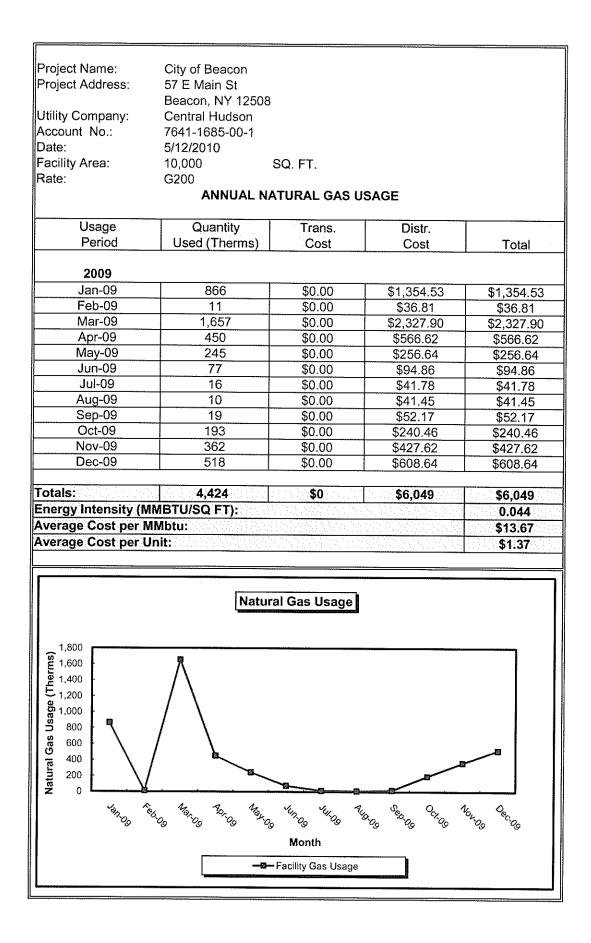


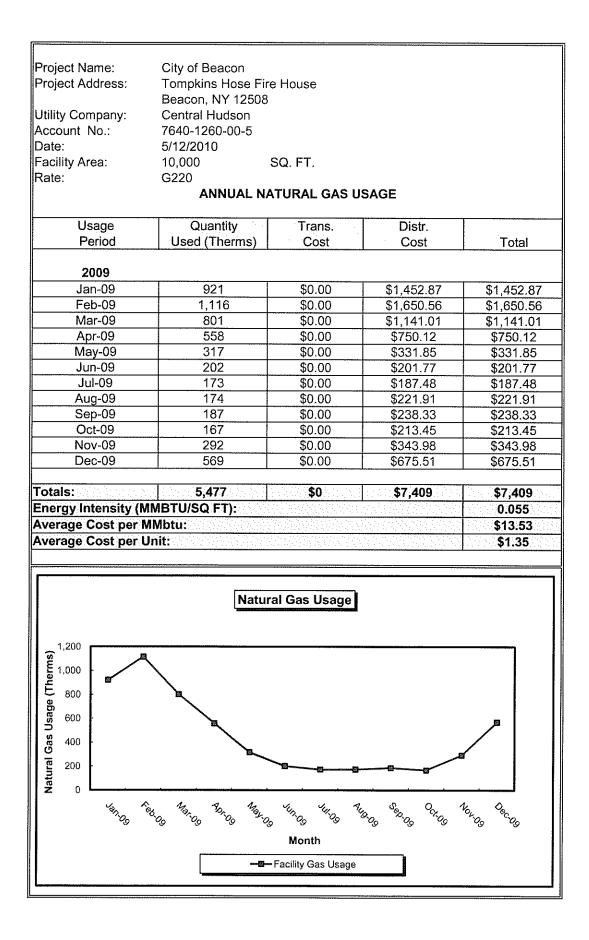


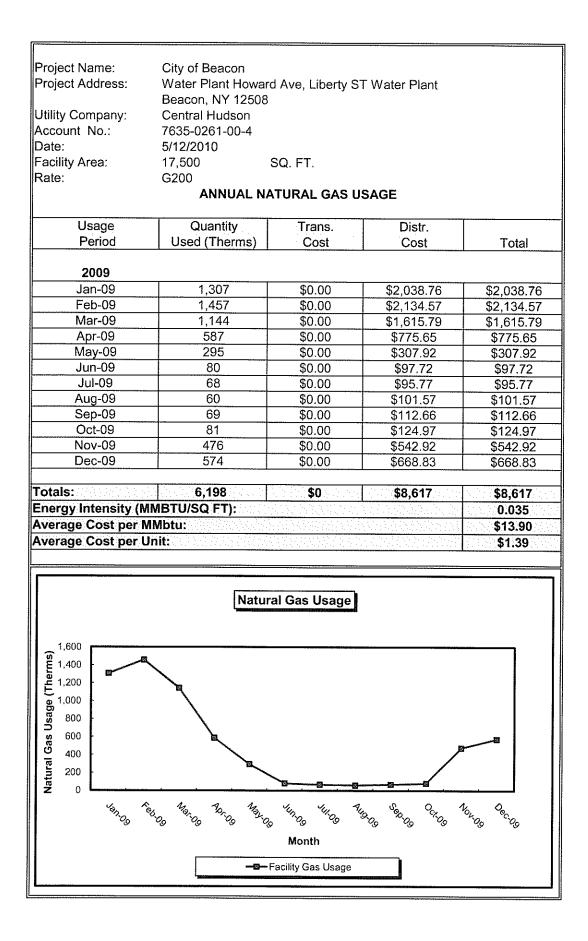
Project Name: City of Beacon Utility Company: Central Hudson Project Address: 57 E Main St Acct. No.: 7641-1685-00-1 Beacon, NY 12508 Date: 5/12/2010 Facility Area: 10,000 sq.ft. Rate: E200 ANNUAL ELECTRIC UTILITY DATA А в С D F Ε Demand Usage Demand Usage Total Billing Hours Load Billing Total Total Cost Cost Cost Days per month Factor Period (kW) (kWh) 2009 Jan-09 9.5 \$76 3,456 \$407 \$483 30 720 0.51 Feb-09 10.8 \$86 3,726 \$449 \$535 31 744 0.46 Mar-09 9.4 \$75 2,826 \$282 \$357 28 672 0.45 8.5 \$68 2,376 Apr-09 \$214 \$282 31 744 0.38 May-09 9.0 \$72 2,250 \$188 \$260 30 720 0.35 Jun-09 13.3 \$106 2,556 \$206 \$312 31 744 0.26 Jul-09 15.3 \$122 2,916 \$163 \$285 30 720 0.26 \$466 Aug-09 16.7 \$134 3,150 \$332 31 744 0.25 Sep-09 12.4 \$99 3,474 \$422 \$521 31 744 0.38 Oct-09 9.5 \$76 2,430 \$277 \$353 30 720 0.36 9.2 Nov-09 \$74 2,304 \$256 \$329 31 744 0.34 Dec-09 8.3 \$66 2,826 \$275 \$342 30 720 0.47 Avg./Totals: 11.0 \$1,055 34,290 3,471 \$4,526 364 8,736 0.37 Energy Intensity (kWh/sq.ft.): 3.43 Avg. Cost/kWh: \$0.101 Blended Cost (inc.demand)/kWh: \$0.132 Avg. Cost/kW: \$8.00 Table Formulas: Hours per Month = D x 24 Load Factor = $B/(A \times E)$ Electric Utility Data 10,000 100.0 9,000 90.0 8,000 80.0 7,000 70.0 6,000 60.0 5,000 50.0 4,000 40.0 3,000 30.0 2,000 20.0 1,000 10.0 0 0.0 vanios fe^{b.09} Mar.09 A91.09 May 09 Jun 09 JU1-09 AU9:09 ocro9 404.0⁹ 5ep.09 0°009 - Energy Usage ----- Demand

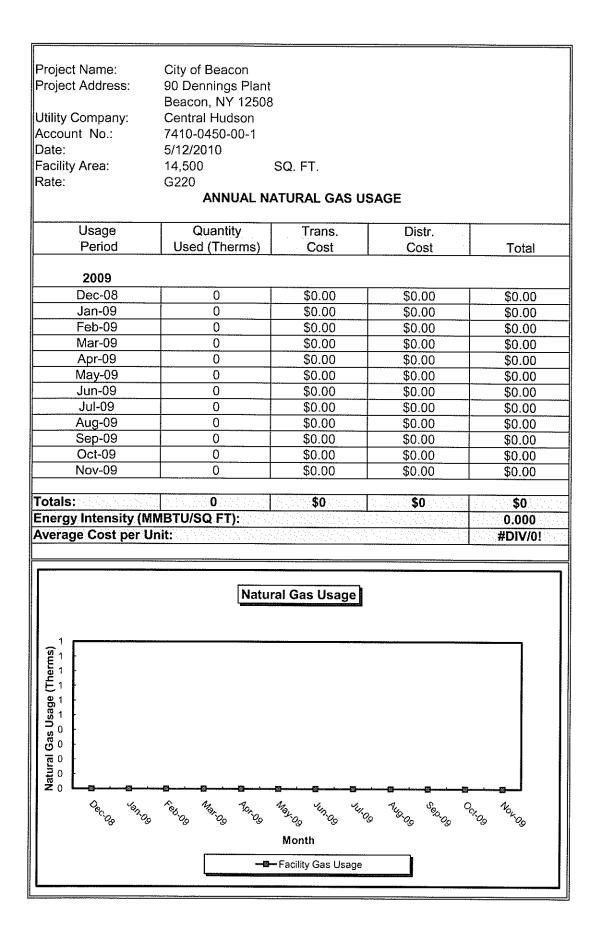




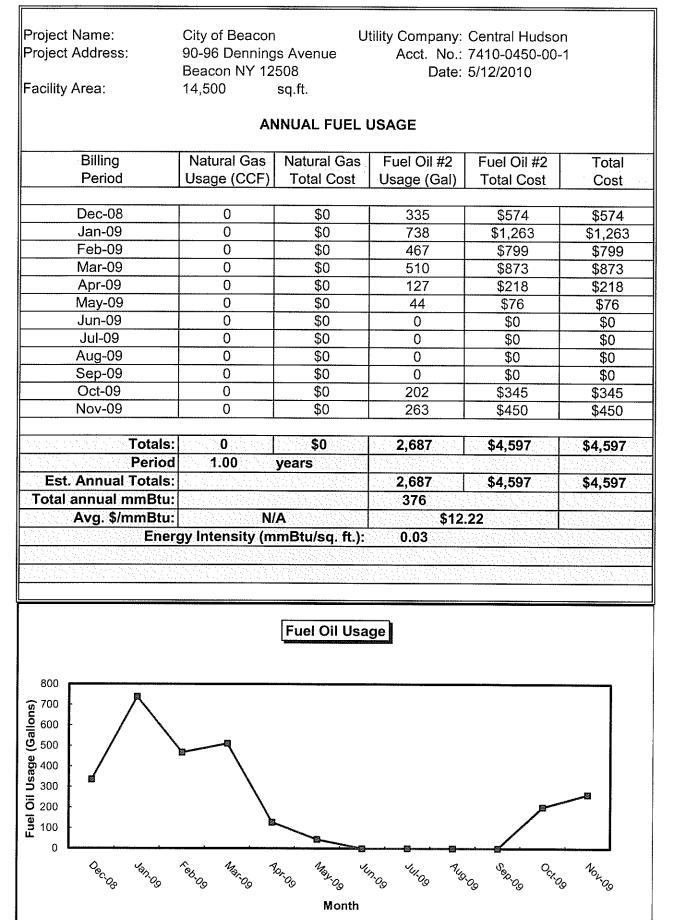




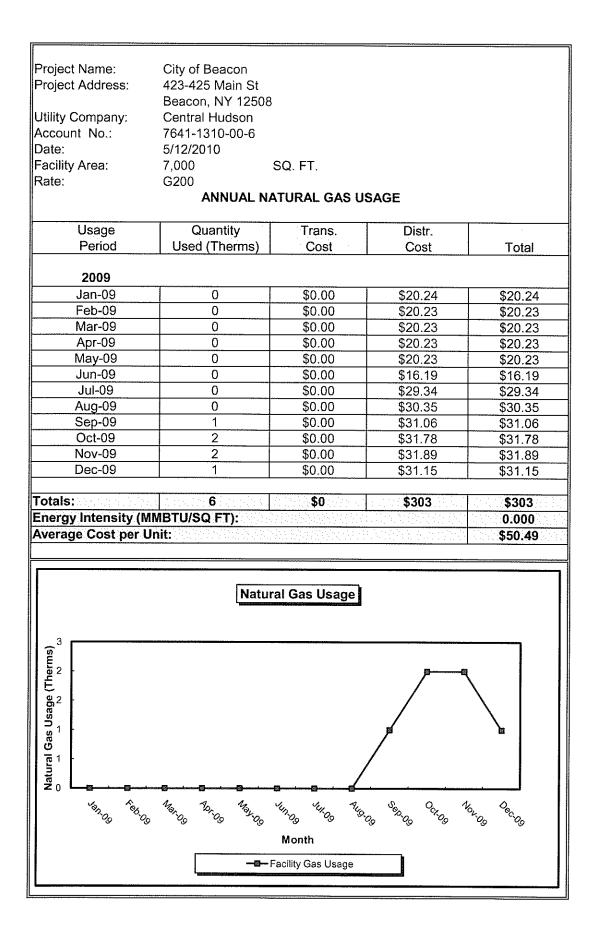




Project Name: Project Address:	City of Beacon			
-				
r Tojoot Addross.	RT 9D Municpal C1	Γ <mark>ρ</mark>		
	Beacon, NY 12508			
Utility Company:	Central Hudson			
Account No.:	7640-1062-00-5			
Date:	5/12/2010			
Facility Area:		SQ. FT.		
Rate:	G200	TUDAL CAC		
	ANNUAL NA	ATURAL GAS U	JSAGE	
Usage	Quantity	Trans.	Distr.	
Period	Used (Therms)	Cost	Cost	Total
2000				
2009 Jan-09	2,159	\$0.00	\$3,364.58	0 264 E0
Feb-09				\$3,364.58
	2,959	\$0.00	\$4,321.74	\$4,321.74
Mar-09	1,761	\$0.00	\$2,467.35	\$2,467.35
Apr-09	983	\$0.00	\$1,284.38	\$1,284.38
May-09	509	\$0.00	\$511.66	\$511.66
Jun-09	339	\$0.00	\$315.30	\$315.30
Jul-09	345	\$0.00	\$336.63	\$336.63
Aug-09	308	\$0.00	\$354.40	\$354.40
Sep-09	401	\$0.00	\$454.01	\$454.01
Oct-09	384	\$0.00	\$426.02	\$426.02
Nov-09	583	\$0.00	\$637.07	\$637.07
				E040 60
Dec-09	791	\$0.00	\$919.60	\$919.60
Dec-09				
Dec-09	11,522	\$0.00 \$0	\$919.60 \$15,393	\$15,393
Dec-09 Fotals: Energy Intensity (M	11,522 IMBTU/SQ FT):			\$15,393 0.058
Dec-09 Fotals: Energy Intensity (M Average Cost per M	11,522 IMBTU/SQ FT): /Mbtut:			\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M	11,522 IMBTU/SQ FT): /Mbtut:			\$15,393 0.058
Dec-09 Fotals: Energy Intensity (M Average Cost per M	11,522 IMBTU/SQ FT): /Mbtut:			\$15,393 0.058 \$13.36
Dec-09	11,522 IMBTU/SQ FT): /Mbtut:			\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M	11,522 IMBTU/SQ FT): /Mbtut: Jnit:			\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (N Average Cost per N Average Cost per L	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per N Average Cost per L	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per N Average Cost per L	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per N Average Cost per L	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L 3,500 2,500	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L 3,500 2,500	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L (S 3,500 (S 3,000 4,2,000 5,2,000 5,1,500 (S 1,50	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L () () () () () () () () () ()	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L S 3,500 2,500 S 1,500 S 1,500 S 1,500 S 1,500	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L S 3,500 E 3,000 E 2,000 S 1,500 S 1,500 S 1,500 S 1,000	11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L (11,522 IMBTU/SQ FT): /Mbtut: Jnit:	\$0		\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L Solution	11,522 IMBTU/SQ FT): AMbtut: Jnit: Natur	\$0 al Gas Usage	\$15,393	\$15,393 0.058 \$13.36 \$1.34
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L Solution	11,522 IMBTU/SQ FT): AMbtut: Jnit: Natur	\$0 al Gas Usage	\$15,393	\$15,393 0.058 \$13.36 \$1.34
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L (11,522 IMBTU/SQ FT): AMbtut: Jnit: Natur	al Gas Usage	\$15,393	\$15,393 0.058 \$13.36
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L Solution	11,522 IMBTU/SQ FT): AMbtut: Jnit: Natur	\$0 al Gas Usage	\$15,393	\$15,393 0.058 \$13.36 \$1.34
Dec-09 Fotals: Energy Intensity (M Average Cost per M Average Cost per L Solution	I11,522 IMBTU/SQ FT): AMbtut: Jnit: Natur	al Gas Usage	\$15,393	\$15,393 0.058 \$13.36 \$1.34



- Facility Fuel Oil Usage

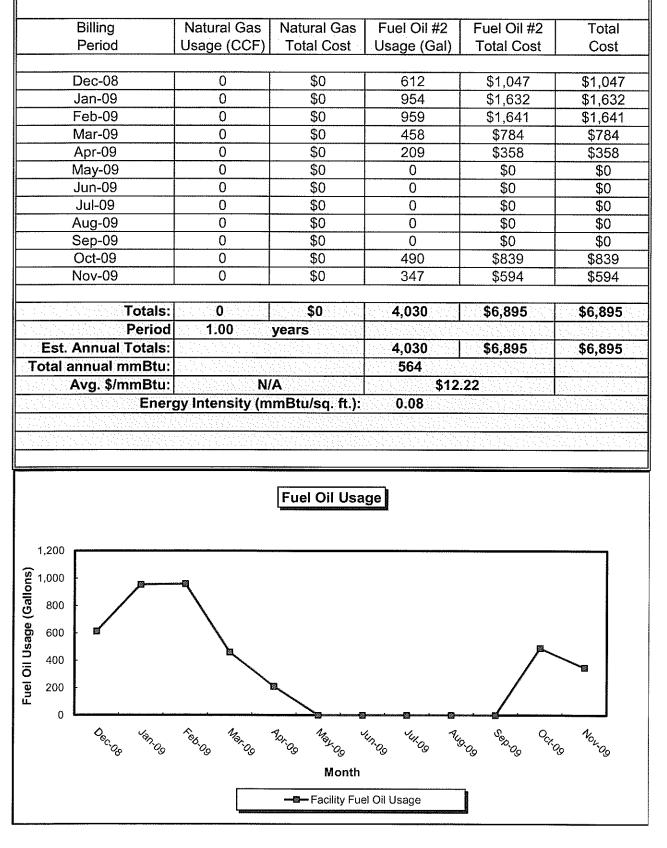


Project Name: Project Address:

City of Beacon 423-425 Main St Beacon NY 12508 7,000 sq.ft. Utility Company: Central Hudson Acct. No.: 7641-1310-00-6 Date: 5/12/2010

Facility Area:

ANNUAL FUEL USAGE



Project Name: Project Address:

City of Beacon 423 Main St Beacon NY 12508 7,000 sq.ft. Utility Company: Central Hudson Acct. No.: 7641-1310-00-6 Date: 5/12/2010

Facility Area:

ANNUAL FUEL USAGE

Ener	gy Intensity (m	0.10				
Avg. \$/mmBtu:	N/	Α	\$12.	22		
fotal annual mmBtu:			711			
Est. Annual Totals:			5,075	\$8,684	\$8,684	
Period	1.00	years				
Totals:	0	\$0	5,075	\$8,684	\$8,684	
1107-00	V	ψυ	009	φ1,430	\$1,430	
Nov-09	0	<u>\$0</u>	839	\$1,436	\$1,436	
Oct-09	0	\$0 \$0	0	\$0	\$0 \$0	
Sep-09	0	\$0 \$0	0	\$0 \$0	\$0	
Aug-09	0	\$0 \$0	0	\$0	<u>\$0</u> \$0	
Jul-09	0	\$0 \$0	0	\$0	<u>\$0</u> \$0	
Jun-09	0	\$0 \$0	0	\$0 \$0	\$0	
May-09	0	\$0 \$0	0	\$0 \$0	<u>\$094</u>	
Apr-09	0	\$0 \$0	523	\$894	<u>\$1,223</u> \$894	
Mar-09	0	\$0	715	\$1,223	\$1,384	
5an-09 Feb-09	0	\$0 \$0	935	\$1,600 \$1,584	<u>\$1,600</u> \$1,584	
Jan-09	0	\$0 \$0	1,138 935	\$1,947	\$1,947	
Dec-08		ድር	1 4 0 0	<u> </u>		
Period	Usage (CCF)	Total Cost	Usage (Gal)	Total Cost	Cost	
Billing	Natural Gas	Natural Gas	Fuel Oil #2	Fuel Oil #2	Total	

